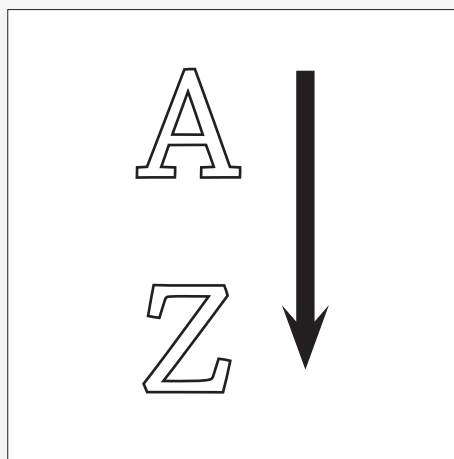
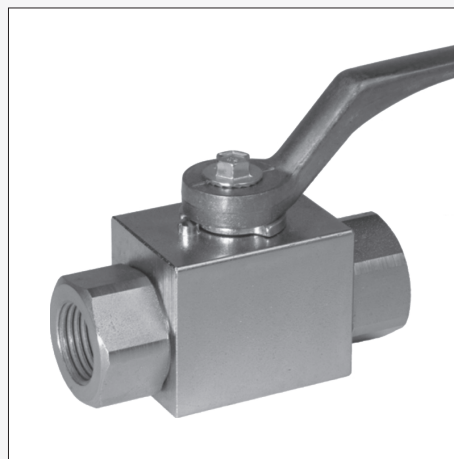


*Click on Produce Code / Description to Be Linked to That Page*

Safe Practice Requirements for H.P. Ball Valves	<b>F 3</b>
SLV / SSV Lockable Ball Valves	<b>F 4</b>
CLBV Cipline Ball Valve	<b>F 7</b>
SPBV Threaded BSPP Ball Valve	<b>F 8</b>
Ball Valve Accessories Handles Seal Kits Lock Plate	<b>F 10</b>
Large Bore / Flanged / Stainless Steel Ball Valves	<b>F 12</b>
SSBV Stainless Steel High Pressure Ball Valves	<b>F 13</b>
STBV 3-Way Ball Valves	<b>F 15</b>
Flow Rates for Ball Valves	<b>F 16</b>
Couplings Pictorial Index	<b>F 17</b>
ISO-A and ISO-B Couplers	<b>F 18-23</b>
7000 / 7500 Series Flat Face Couplers	<b>F 24</b>
7200 Series Couple under Pressure Flat Face	<b>F 25</b>
8000 Series Screw to Connect Couplers	<b>F 26</b>
9000 Series 'Tema' Compatible High Flow Couplers	<b>F 27</b>
9500 Series High Flow Couplers	<b>F 28</b>
3000 Series 'Enerpac' Compatible Couplers	<b>F 29</b>
2000 Series Inline Check Valves	<b>F 28</b>
SJ Series Swivel Joints	<b>F 30</b>
Alphanumeric Index	<b>F 31</b>



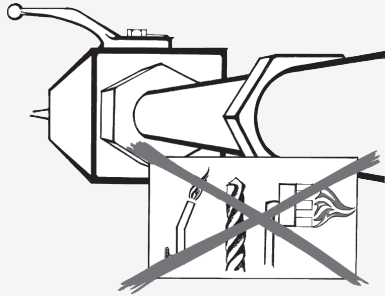
## NOTES

# HIGH PRESSURE BALL VALVES

## SAFE PRACTICE REQUIREMENTS

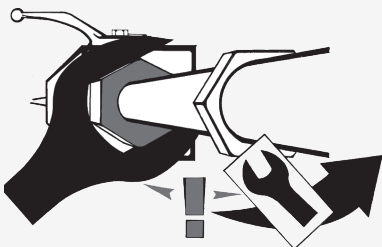
### GENERAL INSTRUCTION

- Ball valves must be operated only at the positions of the stop pins ie fully open or fully closed
- Never use a ball valve to control or throttle flow - seals and seats will be damaged and heat will be induced to the system
- Do not use mechanical aids to assist turning ball valves (gripping jaws on spindles, levers, pipe extensions, hammers etc)
- Ensure all special operating conditions concerning the application are communicated to the supplier before selecting a ball valve (including criteria such as humidity, vibrations, operation frequency, electromagnetic fields, explosive zones, anti-static etc)
- Store valves as supplied in a dry area free of contamination and with protective caps in place
- Do not operate ball valves more than 10 times per minute in explosive zones, as induced heat may create a dangerous situation
- Always wear protective gloves - the handle will adopt the temperature of the fluid
- Never modify a ball valve by drilling mounting holes, welding etc



### INSTALLATION

- Use only a ball valve that is correctly matched to the intended application with regard to pressure rating, materials of construction, operating temperature, port configuration and lock out capabilities
- EN ISO 5211.8 stipulates that a ball valves must turn 1/4 turn clockwise to close the valve, and incorporate a notch on the spindle to show the current ball position
- Installation should be by qualified people and in a totally depressurised pipe system
- Clean thoroughly all system components prior to installation to prevent damage to the sealing elements
- Always hold any end adaptors securely to counter torque loads when tightening fittings
- Do not tighten or loosen the end adaptors from their factory settings in any way
- Always drain a valve and the complete system before dismantling if dealing with toxic, combustible or explosive media
- With flanged valves, ensure flange connection bolts are properly centred with the opposing flange before tightening bolts in a



crosswise procedure

- Use only clean undamaged seals of the correct Standard between flanges
- Use correct size and strength of bolts, and heed length of engagement requirements in tapped holes
- Heed good welding practice when using welded end valves
- Eliminate any welding residue to ensure a clean internal space of the valve
- Ensure the ball cavity remains within tolerable limits during the welding process to prevent distortion and seat / seal damage
- Ensure the installed valve meets with the requirements of the pipe layout to ensure proper accessibility

### INITIAL OPERATION

- Reread all instructions and operational requirements prior to commissioning, and gain any necessary approvals
- Use only qualified personnel for initial commissioning of the system
- Note that the operating torque of a valve that has been in storage or has been in the same operating position for a prolonged period will be noticeably higher than published breakaway torques
- Fully bleed the pipeline system before initial operation

**ALL AIR BUBBLES MUST BE REMOVED PRIOR TO FULL PRESSURISATION. RISK OF EXPLOSION!!**

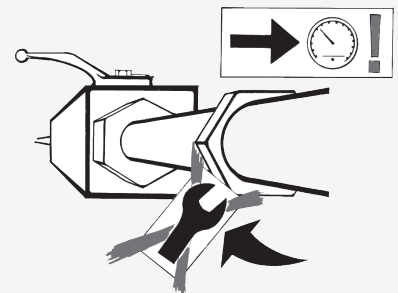
- Build the pressure up slowly
- If a ball valve is used as a pipe line termination point, the open end adaptor must be properly closed to prevent any internal debris being expelled unexpectedly

### MAINTENANCE & SURVEYS

- When draining a system to prevent frost damage or for cleaning, drain the ball cavity by opening the ball to the 45° position
- Do not disassemble ball valves
- Poor quality sealants must not be used for storage
- Inspect valves regularly for proper operating function (6 monthly minimum)
- Replace corroded, leaking or immovable ball valves without delay

### REMOVAL FROM SERVICE

- Never remove a ball valve without first relieving system pressure
- Always turn a valve to the mid position to properly relieve the internal cavity pressure
- Drain the system of fluid completely
- Wear personal protective equipment as necessary



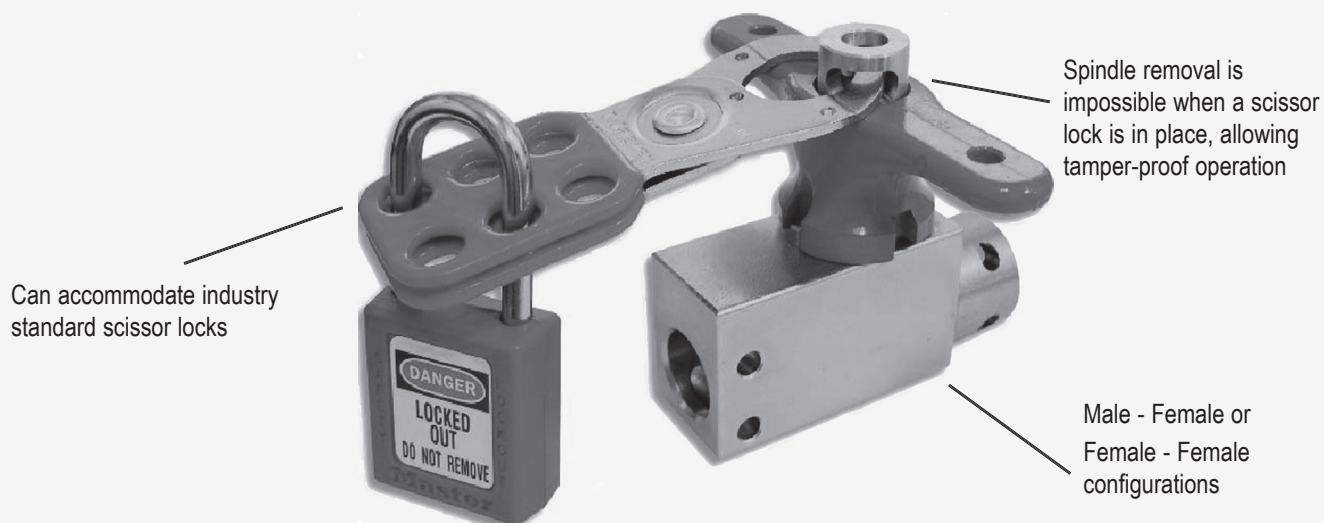
### FLOW RATES

- See page F 16

## SLV / SSV

## LOCKABLE BALL VALVES

## STANDARD AND SUPER STAPLE

**Description:**

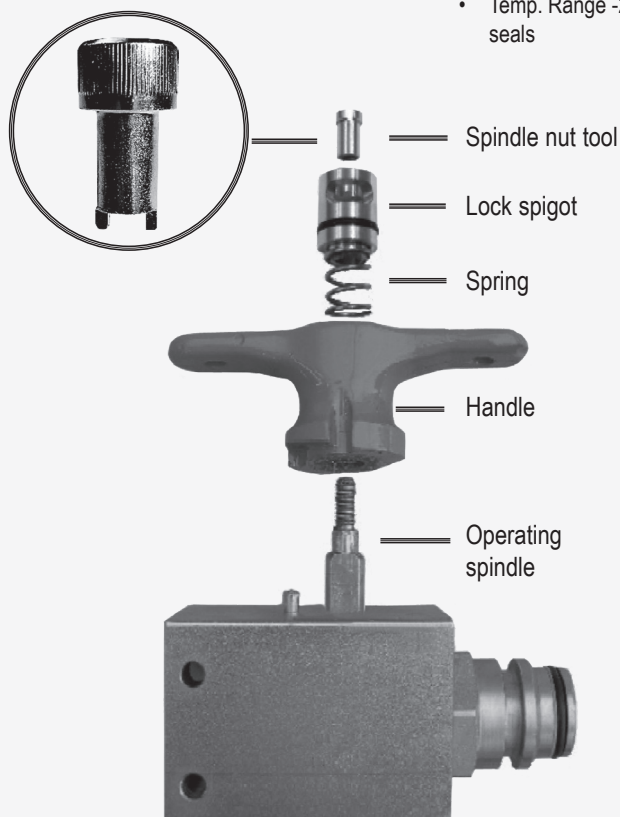
- Steel bodied ball valve with either fixed female or male - female configurations
- Patented safety locking design that is fully compliant with padlocks and scissor locks in common use
- Able to be configured to the customer requirement as to handle position (standard configuration is for the valve to be closed when the handle is in the pictured position)

**Materials and Specifications:**

- CR6 free corrosion protection
- All steel construction
- Nitrile seals
- High working pressures
- Handle movement involves a lift and twist operation, preventing tampering or disassembly when a padlock is in place (the lifting action is prevented by the presence of a padlock)
- Temp. Range -20°C to 100°C with standard seals

**Features:**

- Handles can be colour coded to customer request (red is standard)
- Mounting holes (not illustrated) are incorporated in some styles - Refer Pirtek

**PROCEDURE TO ALTER THE LOCK FUNCTION**

1. Start with the handle in the open position
2. Unscrew the spindle nut at the top of the handle (use the tool circled at left)
3. Remove the lock spigot and spring before sliding the handle vertically clear of the operating spindle
4. Rotate the handle through 1/2 turn anti-clockwise
5. Refit the handle in the new position
6. Replace the spring and lock spigot
7. Secure the handle using the spindle nut tool

**REPLACEMENT HANDLE REPAIR KIT**

The components shown at left (excluding the valve body and spindle nut tool) can be ordered using Product Code **SV-HD6RD-KIT**

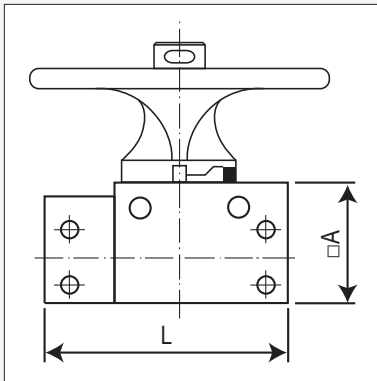
**SPINDLE NUT TOOL**

Available to order using Product Code **SLV-TOOL**

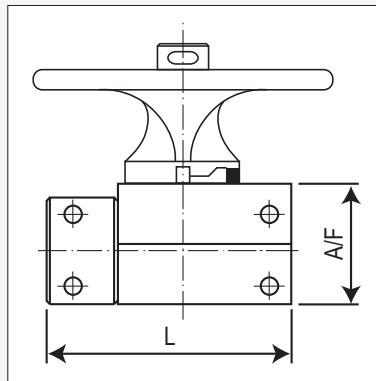
# SLV01

## LOCKABLE BALL VALVE

### FEMALE - FEMALE STD. STAPLE



Config. 1 Square



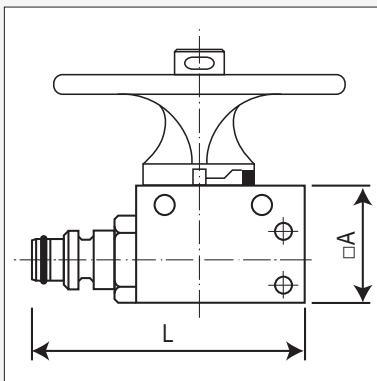
Config. 2 Hexagonal

Product Code	Configuration	Nominal Bore			Pressure Rating bar		Dimensions mm		
		Dash	Inch	DN	Working	Burst	L	A	AF
SLV01-06-6RD	1	6	3/8"	10	500	1250	88	40	-
SLV01-08-6RD	1	8	1/2"	12	500	1250	112	40	-
SLV01-12-6RD	1	12	3/4"	20	500	1250	115	50	-
SLV01-16-6RD	2	16	1"	25	400	1000	135	-	60

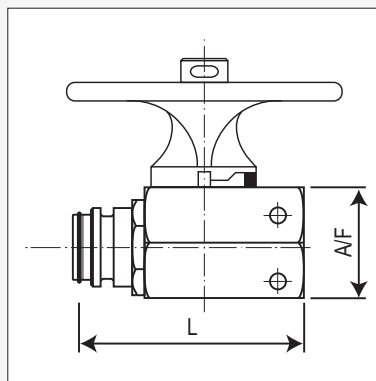
# SLV31F

## LOCKABLE BALL VALVE

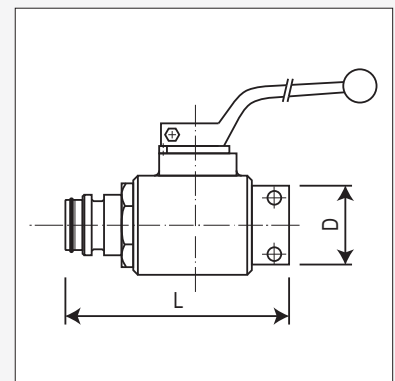
### MALE - FEMALE STD. STAPLE



Config. 1 Square



Config. 2 Hexagonal



Config. 3 Round

Product Code	Configuration	Nominal Bore			Pressure Rating bar		Dimensions mm			
		Dash	Inch	DN	Working	Burst	L	A	AF	D
SLV31F-06-6RD	1	6	3/8"	10	500	1250	88	40	-	-
SLV31F-08-6RD	1	8	1/2"	12	500	1250	112	40	-	-
SLV31F-12-6RD	1	12	3/4"	20	500	1250	115	50	-	-
SLV31F-16-6RD	2	16	1"	25	400	1000	135	-	60	-
SLV31F-20-6RD	2	20	1.1/4"	32	300	600	145	-	60	-
SLV31F-24-1PL †	3	24	1.1/2"	40	250	500	190	-	-	70
SLV31F-32-1PL †	3	32	2"	50	200	400	200	-	-	82

† See next page for Configuration 3 padlock arrangement (1PL suffix)

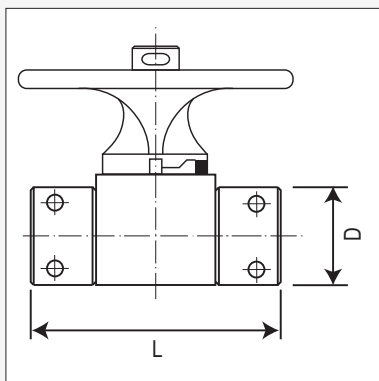


This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice

## SSV01

## LOCKABLE BALL VALVE

## FEMALE - FEMALE SUPER STAPLE

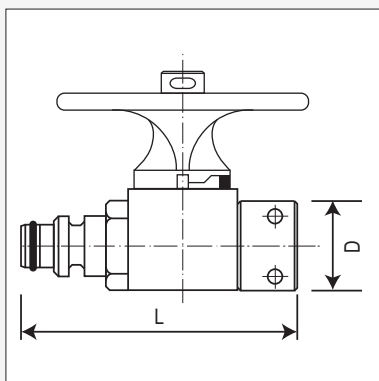


Product Code	Configuration	Nominal Bore			Pressure Rating bar		Dimensions mm		
		Dash	Inch	DN	Working	Burst	L	D	
SSV01-20-6RD	1	20	1.1/4"	32	420	700	195	70	

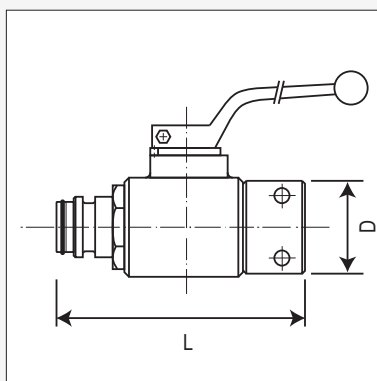
## SSV31

## LOCKABLE BALL VALVE

## MALE - FEMALE SUPER STAPLE



Config. 1 Square



Config. 3 Round



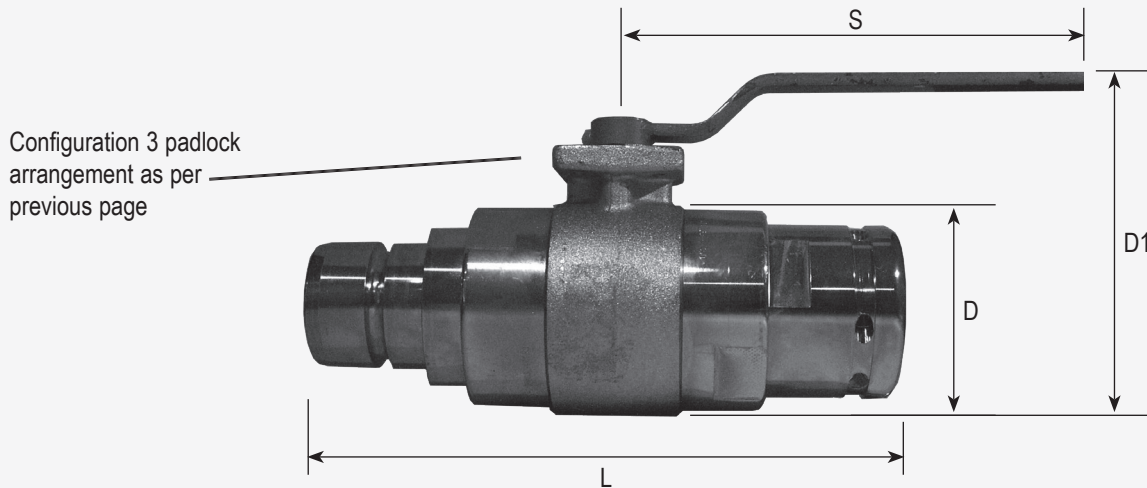
Config. 3 Padlock Arrangement

Product Code	Configuration	Nominal Bore			Pressure Rating bar		Dimensions mm		
		Dash	Inch	DN	Working	Burst	L	D	
SSV31-12-6RD	1	12	3/4"	20	500	1250	160	45	
SSV31-16-6RD	1	16	1"	25	420	1000	205	60	
SSV31-20-6RD	1	20	1.1/4"	32	420	700	205	95	
SSV31-20-1PL	3	20	1.1/4"	32	420	700	205	82	
SSV31-24-1PL	3	24	1.1/2"	40	420	700	235	82	
SSV31-32-1PL	3	32	2"	50	350	700	260	95	

# CLBV

## LOCKABLE BALL VALVE

### CLIPLINE MALE - FEMALE



#### Description:

- Steel bodied ball valve with fixed male - female configuration
- Lockable lever handle with positive stop points at the open and closed positions
- Lever can be removed (Allen key required) and repositioned as desired

#### Materials and Specifications:

- CR6 free corrosion protection
- All steel construction
- Nitrile seals
- 140 bar working pressure
- Temp. Range -20°C to 100°C with standard seals

#### Features:

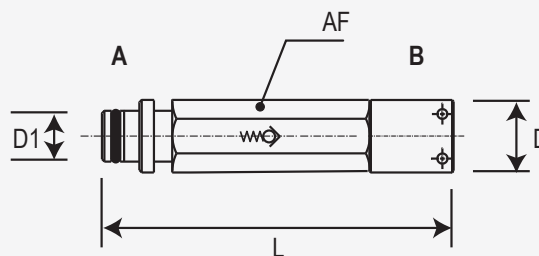
- Allows lockable valve installation on Cipline circuits

Product Code	Configuration	Nominal Bore			Pressure Rating bar		Dimensions mm			
		Dash	Inch	DN	Working	Burst	L	D	D1	S
CLBV-63	3	63	2.1/2"	65	140	280	370	125	215	300

# SCV

## STAPLELOK CHECK VALVE

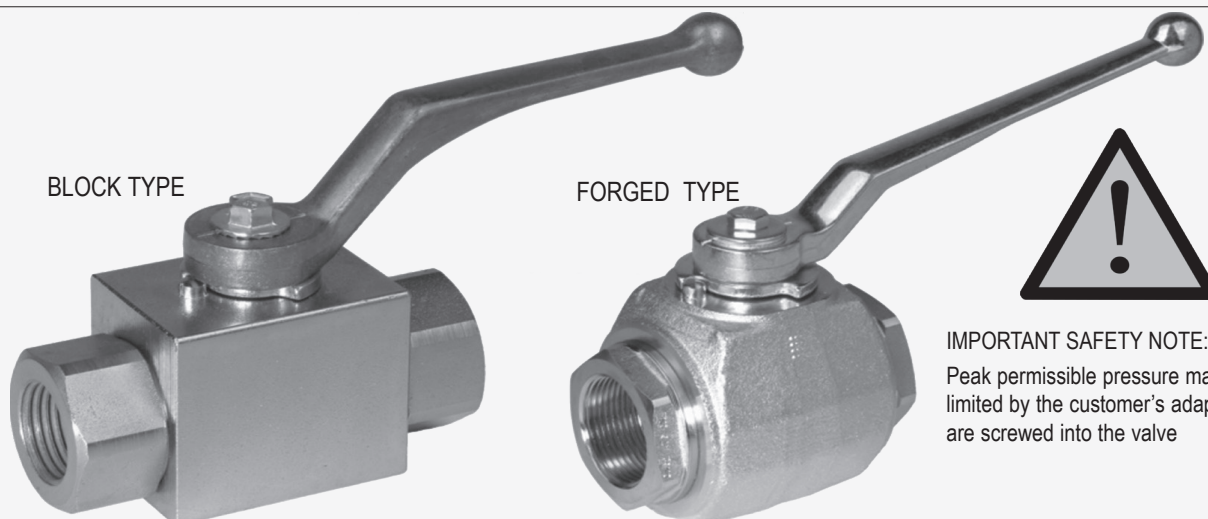
### STANDARD STAPLELOK M-F



Product Code	Nominal Bore			Pressure Rating bar			Dimensions mm			
	Dash	Inch	DN	Cracking	Working	Burst	D	D1	L	AF
SCV-10	6	3/8"	10	0.5	420	700	30	14	132	36



## SPBV

HIGH PRESSURE BALL VALVES  
CONVENTIONAL BSPP FEMALE ENDS**IMPORTANT SAFETY NOTE:**

Peak permissible pressure may be limited by the customer's adaptors that are screwed into the valve

**Description:**

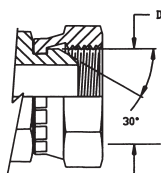
- Steel bodied ball valve in either block style or forged steel
- Pressure balanced floating ball between seals ensures a maintenance free life
- Pre-loaded ball seats guarantee tightness even in vacuum
- Stem fitted from within the housing prevents blow-off of the stem

**Materials and Specifications:**

- Free cutting steel body, ball, seat and stem
- Polyamide ball seat
- Perbunan NBR O-rings
- 3 grades of plating according to product
  1. black oxidised body
  2. CR6 free corrosion protection
  3. chemically applied nickel plating
- Zinc alloy handles
- Temp. Range -20°C to 100°C with standard seals

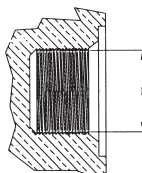
**Applications:**

- General hydraulics
- steam
- paint
- thermo oil
- Special seals may be required in some applications. Please advise if planning an application other than normal hydraulics

**Applicable Standards**

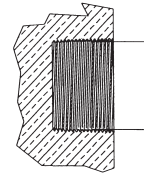
**Thread Form:** AS 1722.2-1992, ISO 228

**Materials Available:** S12L14 (Mild Steel)  
GB12361-12362 Part II (Drop-Forged) 316  
Stainless Steel

**Applicable Standards**

**Thread Form:** AS 1722.2-1992, ISO 228

**Sealing area:** DIN 3852 Part 2 Form X

**Applicable Standards**

**Thread Form:** AS 1722.2-1992, ISO 228

**Materials Available:** S12L14 (Mild Steel)  
GB12361-12362 Part II (Drop-Forged) 316  
Stainless Steel

Pipe Size	Dash Size	Correct Torque (Nm)	Nominal Thread Size & Pitch	Max Work Press (Bar)		Thread ID 'D' on Diagram	
				Fixed	Swivel	mm	ins
1/8"	2	20	1/8" - 28	550	550	8.59	0.338
1/4"	4	50	1/4" - 19	550	550	11.46	0.451
3/8"	6	80	3/8" - 19	520	520	14.96	0.589
1/2"	8	100	1/2" - 14	380	380	18.65	0.734
5/8" *	10	120	5/8" - 14	275	275	20.6	0.811
3/4"	12	200	3/4" - 14	275	275	24.13	0.95
1"	16	380	1" - 11	240	240	30.3	1.193
1 1/4"	20	500	1 1/4" - 11	200	200	38.97	1.534
1 1/2"	24	600	1 1/2" - 11	175	175	44.86	1.766
2"	32	750	2" - 11	140	140	56.67	2.231

\* 5/8" Size is not subject to Standards

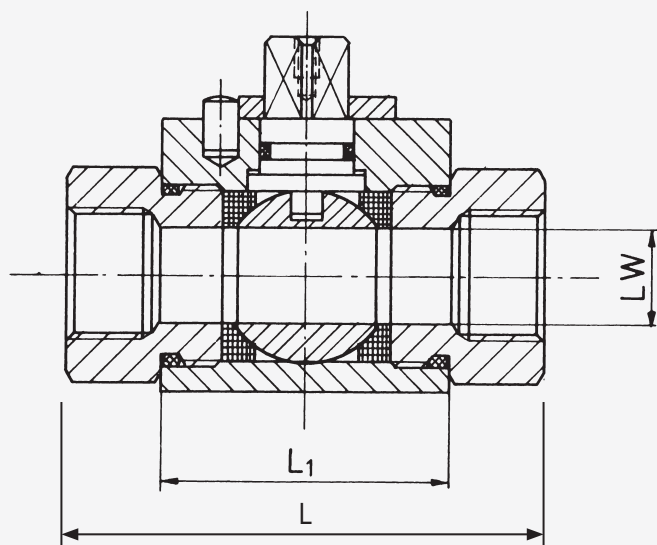
Note: The torque values given are for plated carbon steel components without lubrication.



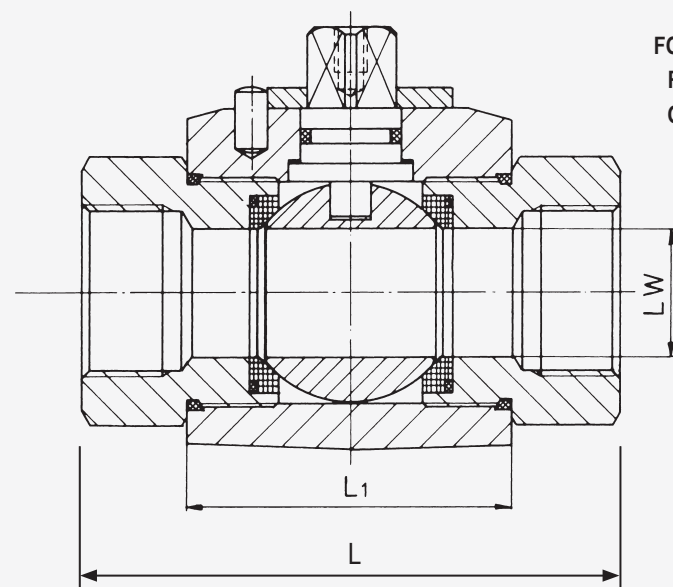
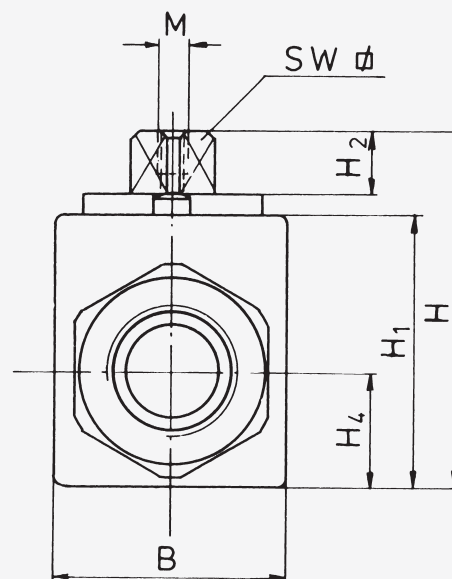
# SPBV

## HIGH PRESSURE BALL VALVES

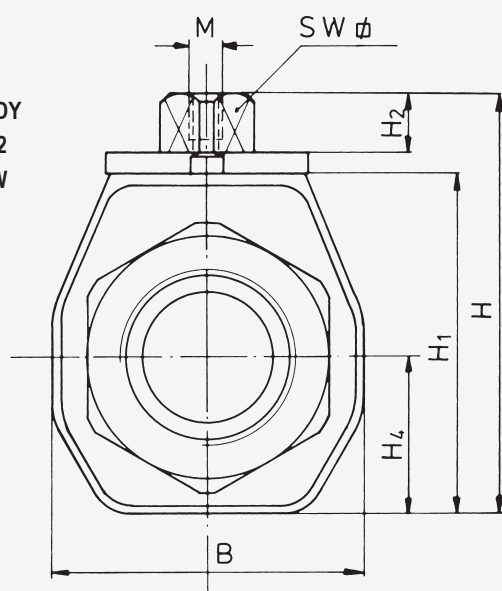
### CONVENTIONAL BSPP FEMALE ENDS



BLOCK TYPE BODY  
REFER COLUMN 2  
OF TABLE BELOW



FORGED TYPE BODY  
REFER COLUMN 2  
OF TABLE BELOW



PIRTEK SPBV HIGH PRESSURE BALL VALVES

Product Code	Body Type	Surface Finish	Nominal Size			Valve WP *	Dimensions mm									
			Dash	BSPP	DN		LW	L1	B	H	H1	H2	H4	SW	M	S
SPBV-04	Block	Black	04	1/4"	6	400	6	36.2	26	43.4	32	11	12.8	9	M5	3
SPBV-06	Block	Black	06	3/8"	10	400	10	43.2	32	49.2	38	10.9	16.25	9	M5	3
SPBV-08	Block	Black	08	1/2"	13	400	13	48.2	35	51.2	40	10.9	17.25	9	M5	3
SPBV-12	Block	Black	12	3/4"	20	400	20	62.2	49	73.4	57	16	24.5	14	M6	4
SPBV-16	Block	Black	16	1"	25	400	24	66.2	60	76.6	60	16	26.5	14	M6	4
SPBV-16G	Forged	Yellow Pass.	16	1"	25	400	65	58	79.4	63	16	28.2	14	14	M6	4
SPBV-20	Block	Black	20	1.1/4"	32	350	24	66.4	60	76.6	60	12	26.5	14	M6	4
SPBV-20A	Forged	Nickel	20	1.1/4"	32	400	32	80	80	104.4	85.4	18.5	39.5	17	M8	5
SPBV-20G	Forged	Yellow Pass.	20	1.1/4"	32	420	32	80	80	104.4	85.4	18.5	39.5	17	M8	5
SPBV-24	Forged	Black	24	1.1/2"	40	400	38	85	84	111.4	92.4	18.5	42	17	M8	5
SPBV-24G	Forged	Yellow Pass.	24	1.1/2"	40	400	38	85	84	111.4	92.4	18.5	42	17	M8	5
SPBV-32	Forged	Black	32	2"	50	400	47.5	100	104	129	110	18.5	52	17	M8	5
SPBV-32G	Forged	Yellow Pass.	32	2"	50	400	47.5	100	104	129	110	18.5	52	19	M8	5

\* Peak permissible pressure is limited by the customers adaptors screwed into the valves



This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice

# SHBV

## HANDLES TO SUIT

### HIGH PRESSURE BALL VALVES



Product Code	To suit Product Codes				Material	Dimensions mm		
	Conventional	Stainless Steel	Flanged	3-Way		Valve Stem	L	Offset
SHBV-06	SPBV-04, -06, -08	SSBV-04, -06, -08		STBV-04, -06, -08	Zinc alloy	9	110	36
SHBV-16	SPBV-12, -16, -20	SSBV-12, -16	FBVC62-16		Zinc alloy	14	165	65
SHBV-24	SPBV-20A, -24	SSBV-20, -24, -32	FBVC62-20, -24, -32		Zinc alloy	17	280	16
SHBV-32	SPBV-32				Zinc alloy	19	210	66

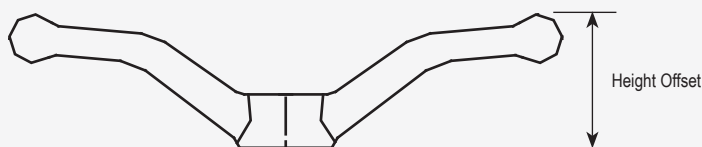
#### PLEASE NOTE

Zinc alloy handles contain no aluminium and are suited for use in underground coal mines. Steel handles for the same purpose are available to special request. Please contact your nearest Pirtek Centre

# SHTV

## BUTTERFLY HANDLES TO SUIT

### BALL VALVES



Product Code	To suit Product Codes	Material	Dimensions mm		
			Valve Stem	Width	Height Offset
SHTV-06	SPBV-04, -06, -08 SSBV-04, -06, -08 STBV-04, -06, -08	Zinc alloy	9	116.5	27.8
SHTV-12	SPBV-12, -16, -20 SSBV-12, -16, -20 STBV-12, -16, -20	Zinc Alloy	14	116.5	27.8

Handle is supplied complete with fixing stud

# SKBV

## O-RING KITS TO SUIT HIGH PRESSURE BALL VALVES

Kit consists of :- For -04 to -16  
 2 x Ball seats (POM material)  
 2 x Adaptor O-rings (NBR material)  
 1 x Stem O-ring (NBR Material)  
 1 x Thrust ring (POM material)



### IMPORTANT SAFETY NOTE:

Ball Valve overhaul using these kits should be performed by authorised personnel only. Please consult important safety notes concerning ball valves on page 87

Coal Mines Regulations Approval



Product Code	To suit Product Codes	
	Conventional BSPP	Flanged
SKBV-04	SPBV-04	
SKBV-06	SPBV-06	
SKBV-08	SPBV-08	
SKBV-12	SPBV-12	
SKBV-16	SPBV-16, -20	FBVC62-16
SKBV-20	SPBV-20A	FBVC62-20
SKBV-24	SPBV-24	FBVC62-24
SKBV-32	SPBV-32	FBVC62-32

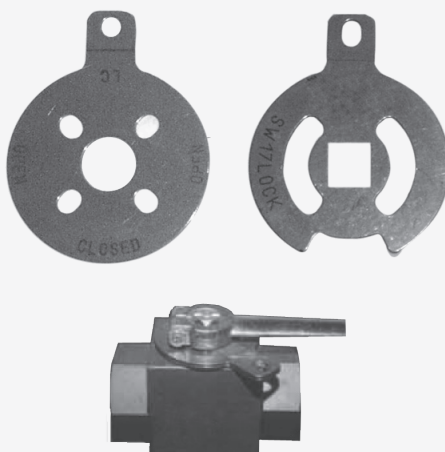
# BVPK *(replaces VLP)*

## STEEL LOCK PLATES TO SUIT MOST BALL VALVES

Easily fitted locking device for Pirtek ball valves bearing

Product Codes:

SPBV / SSBV / STBV / FBVC62



Product Code	Description
BVPK-08	Suits -04, -06, -08 Ball Valves
BVPK-16	Suits -12, -16 Ball Valves
BVPK-32	Suits -20, -24, -32 Ball Valves

# HPBV

## HIGH PRESSURE BALL VALVES LARGE BORE (BODY ONLY)



### Description:

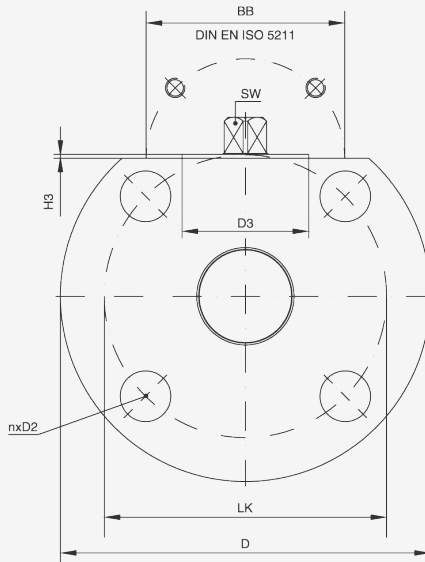
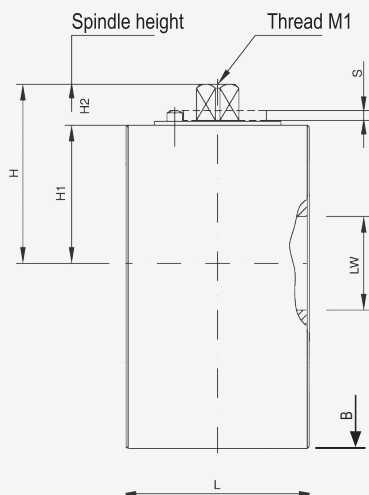
- Steel block bodied ball valve
- 3 piece construction
- optional end pieces for DIN or ANSI flanges

### Materials and Specifications:

- steel body, stainless steel ball and stem
- Polyamide ball seat
- Perbunan NBR O-rings
- nickel plated or yellow passivated zinc
- Temp. Range -20°C to 100°C with standard seals

### Applications:

- general hydraulics
- gas
- environmental engineering
- petrochemical industry



### PIRTEK HPBV HIGH PRESSURE LARGE BORE VALVE (BODY ONLY)

Product Code	Body Type	Surface Finish	Nominal Size			Peak WP	Dimensions mm									
			Dash	Inch	DN		L	B	H	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	M1	SW	D3	H3
HPBV-63	Forged	Yellow Pass.	40	2.1/2"	65	160	82	218	123	101.5	18.5	5	M8	19	55	2

# SSBV

## HIGH PRESSURE BALL VALVES

### STAINLESS STEEL



**IMPORTANT SAFETY NOTE:** Refer also to the BSPP Thread Table on page 8 when determining the pressure rating of threaded adaptors in combination with SSBV Ball Valves

#### Description:

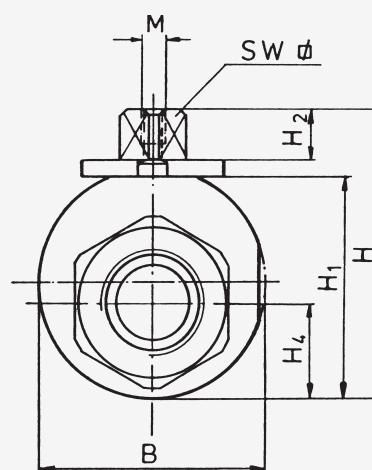
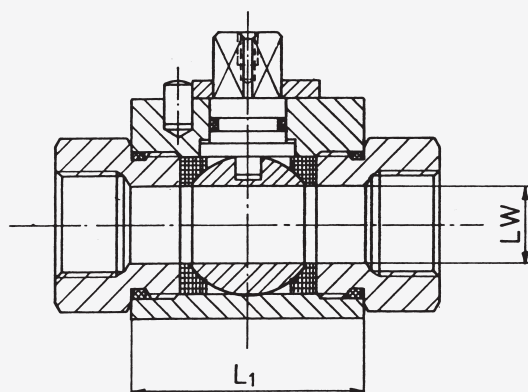
- 1.4571 Stainless steel ball valve
- Pressure balanced floating ball between seals ensures a maintenance free life
- Pre-loaded ball seats guarantee tightness even in vacuum
- Stem fitted from within the housing prevents blow-off of the stem

#### Materials and Specifications:

- SS316Ti steel body, ball, and stem
- Polyamide ball seat
- Perbunan NBR O-ring
- ball seats and seals must be chosen as appropriate to the intended application
- Zinc alloy handles
- Temp. Range -20°C to 100°C with standard seals

#### Applications:

- Chemicals
- Petrochemical
- Environmental technologies
- Offshore
- High pressure cleaning equipment



PIRTEK SSBV STAINLESS STEEL BALL VALVES

Product Code	Body Type	Screwed Ends	Nominal Size			Peak WP	Dimensions mm								
			Dash	Inch	DN		LW	L1	B	H	H1	H2	H4	M	SW†
SSBV-02	Round Bar	1/8"	06	1/8"	4	400	5	36.2	35	43.6	32.2	11	13	M5	9
SSBV-04	Round Bar	1/4"	06	1/4"	6	400	6	36.2	35	43.6	32.2	11	13	M5	9
SSBV-06	Round Bar	3/8"	06	3/8"	10	400	10	43.2	42	49.5	38.25	10.9	16.5	M5	9
SSBV-08	Round Bar	1/2"	08	1/2"	13	400	13	48.2	45	52	40.75	10.9	18	M5	9
SSBV-12	Round Bar	3/4"	12	3/4"	20	350	20	62.2	60	74.4	57.8	16	25.5	M6	14
SSBV-16	Round Bar	1"	16	1"	25	350	24	66.2	65	79.2	62.8	16	28	M6	14
SSBV-20	Round Bar	1.1/4"	20	1.1/4"	32	250 †	32	81.6	90	103	84	18.5	38.1	M8	17
SSBV-24	Round Bar	1.1/2"	24	1.1/2"	32	250 †	38	86.6	100	114.9	95.9	18.5	45.5	M8	17
SSBV-32	Round Bar	2"	32	2"	32	250 †	47.5	101.6	115	129.5	110.5	18.5	52.5	M8	17

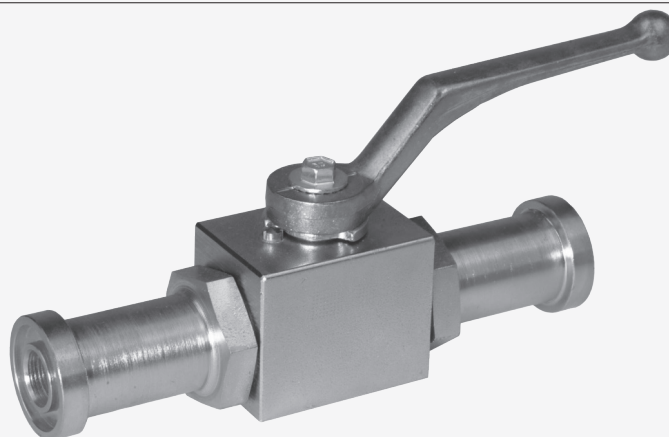
† Peak permissible pressure limited by BSPP thread capability



This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice

# FBVC62

## HIGH PRESSURE BALL VALVES SAE CODE 62 FLANGED ENDS



### Description:

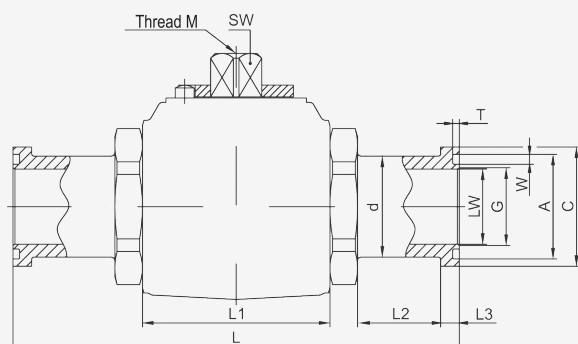
- Steel bodied ball valve in either block style or forged steel (block style depicted)
- Pressure balanced floating ball between seals ensures a maintenance free life
- Pre-loaded ball seats guarantee tightness even in vacuum
- Stem fitted from within the housing prevents blow-off of the stem

### Materials and Specifications:

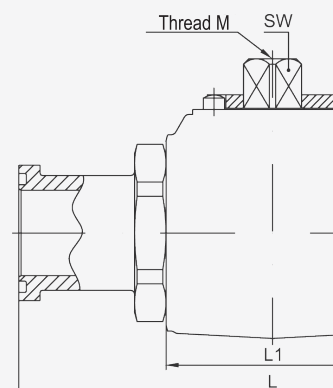
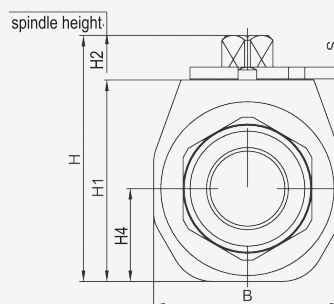
- Free cutting steel body, ball, seat and stem
- Polyamide ball seat
- Perbunan NBR O-rings
- CR6 free corrosion protection
- Zinc alloy handles
- Temp. Range -20°C to 100°C with standard seals

### Applications:

- hydraulics
- ship building
- engineering
- mining
- Special seals may be required in some applications. Please advise if planning an application other than normal hydraulics



Forged



Block

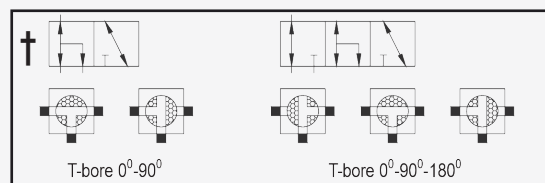
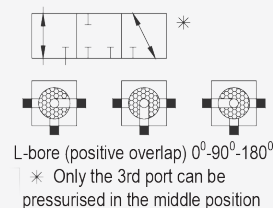
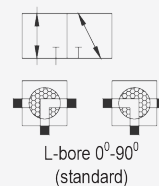
### PIRTEK FPBVC62 HIGH PRESSURE FLANGED BALL VALVES

Product Code	Body Type	Surface Finish	Nominal Size			Peak WP	Dimensions mm																	
			Dash	Inch	DN	bar	LW	L1	B	H	H1	H2	H4	SW	M	S	L	L2	L3	d	C	A	W	T
FBVC62-16	Block	Pass. zinc	16	1"	25	350	24	66.2	60	76.6	60	16	26.5	14	M6	4	199	40	9.5	38	47.6	39.7	4.2	2.8
FBVC62-20	Forged	Pass. zinc	20	1.1/4"	32	400	32	80	80	104	85.4	18.5	39.5	17	M8	5	223	45	10.3	44	54	44.5	4.2	2.8
FBVC62-24	Forged	Pass. zinc	24	1.1/2"	40	400	38	85	84	111	92.4	18.5	42	17	M8	5	281	70	12.6	51	63.5	53.7	4.2	2.8
FBVC62-32	Forged	Pass. zinc	32	2"	50	400	47.5	100	104	129	110	18.5	52	17	M8	5	316	80	12.6	67	79.4	63.3	4.2	2.8

# STBV

## HIGH PRESSURE BALL VALVES

### 3-WAY



#### Description:

- Either block or forged body 3 way ball valve
- Pressure balanced floating ball between seals ensures a maintenance free life
- Pre-loaded ball seats guarantee tightness even in vacuum (see applications note)
- Stem fitted from within the housing prevents blow-off of the stem
- L pattern standard

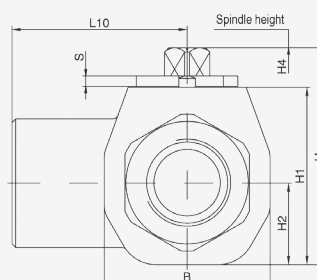
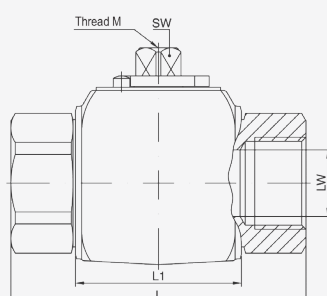
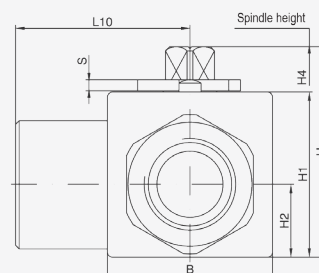
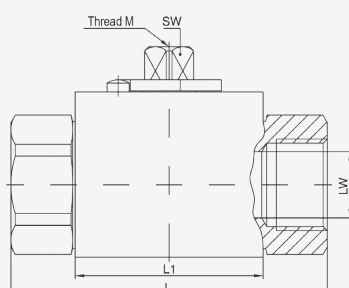
† T Pattern Available to special order

#### Materials and Specifications:

- Steel body, ball, and stem
- Polyamide ball seat
- Perbunan NBR O-ring
- ball seats and seals must be chosen as appropriate to the intended application
- Zinc alloy handles
- Temp. Range -20°C to 100°C with standard seals

#### Applications:

- general hydraulics
- construction & agriculture
- mining
- the third port cannot be closed
- *the blocked port pressure must be zero or at least lower than the other ports for sealing to be effective*



#### PIRTEK STBV 3-WAY BALL VALVES

Product Code	Body Type	Screwed Ends	Nominal Size			Peak WP	Dimensions mm								
			Dash	Inch	DN		L1	B	H	H1	H2	H4	M	S	SW†
STBV-04	Block	1/4"	06	1/4"	6	400	36	26	43.5	32	13	10.9	M5	3	9
STBV-06	Block	3/8"	06	3/8"	10	400	43	32	49	38	16.5	10.9	M5	3	9
STBV-08	Block	1/2"	08	1/2"	13	350	48	35	51	40	17.5	10.9	M5	3	9
STBV-12	Forged	3/4"	12	3/4"	20	350	61	49	73	57	24.5	16	M6	4	14
STBV-16	Forged	1"	16	1"	25	350	65	60	76	60	26.5	16	M6	4	14



This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice



# FLOW RATES

## HIGH PRESSURE BALL VALVES

All Pirtek ball valves are full flow designs. A ball valve should never be used as a flow regulating device - ie it should always be either fully open or fully closed. As such, a ball valve can be treated as simply part of the conduit in which it is installed. It is common practice to treat hydraulic components such as ball valves as an equivalent length of straight pipe to allow for turbulence associated with entrance and exit losses.

Catalogue Section E (pages E2 through E6) details recommended flow velocities for a wide range of hydraulic conduits, but the flow nomograph (Fig.1) and selector graph (Fig. 2) below may be helpful for less rigorous assessments.

For information concerning the empirical formulae and design charts that form the basis of hydraulic flow theory, the reader is referred to Pirtek Technical Catalogue Section Q

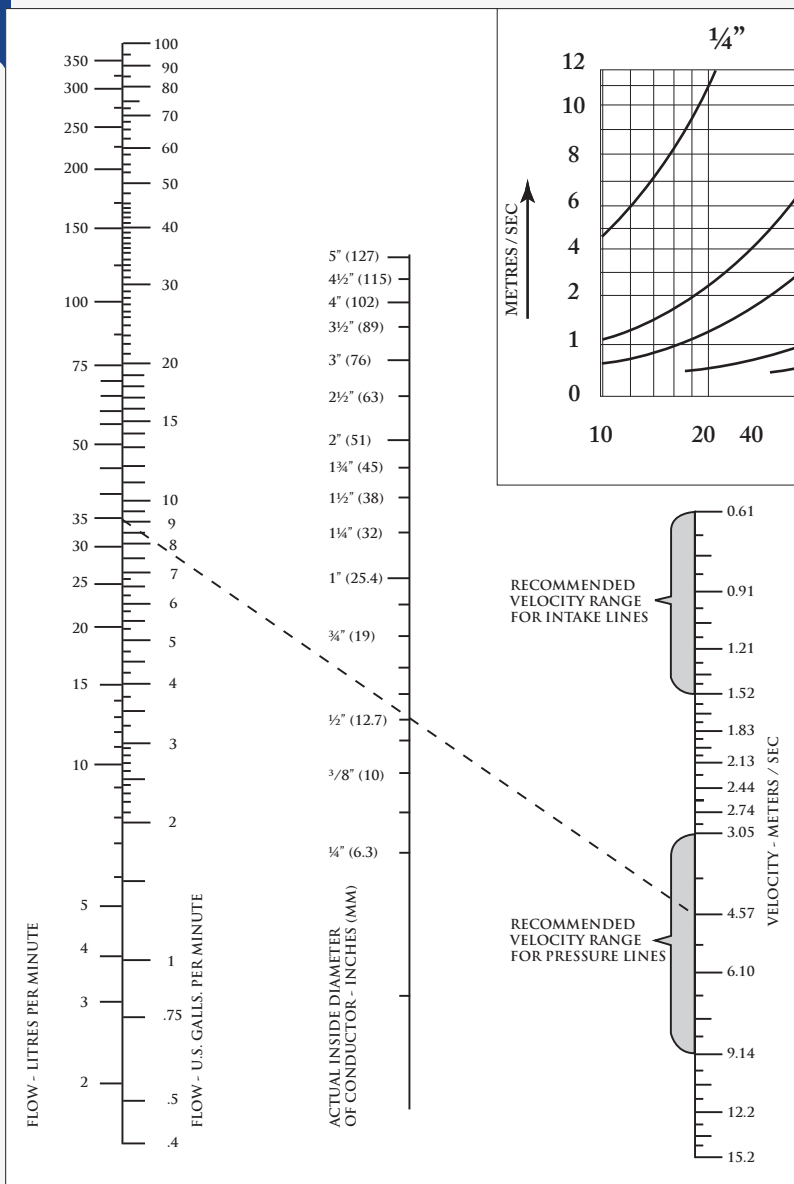


Fig.1 Flow Nomograph

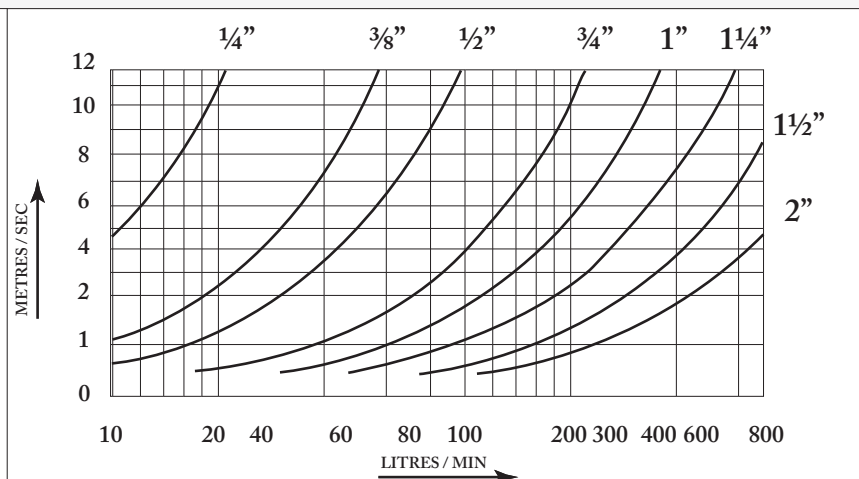


Fig. 2 Ball Valve Selector

Component	Loss coefficient K	L/D
Ball Valve fully open	0.05	1.75
Globe Valve fully open	10	350
Tee, through side outlet	2	70
Tee (Run)	0.9	31.5
Elbow - medium radius	1.5	52.5
Elbow - long radius	0.7	24.5
Elbow 45°	0.4	14

Minor pressure loss in pipe and tube systems can be expressed as:

$$h_{\text{minor\_loss}} = K * v^2 / (2 * g)$$

Where:

$$h_{\text{minor\_loss}} = \text{minor head loss (m)}$$

K = minor loss coefficient (dimension-less)

v = flow velocity (m/s)

g = acceleration of gravity (m/s<sup>2</sup>) - use 9.806 m/s<sup>2</sup>

The ratio L/D is used where the designer wishes to express the losses as an equivalent length of pipe. Multiply the tabulated L/D ratio by the internal diameter of the component to determine the equivalent length of conduit that the component represents



The functional requirements of a hydraulic system will determine whether the system needs to be closed or open (with or without a valve or connection to external componentry).

In the case of open systems, the external connection is often accomplished by means of quick disconnect couplings.

Many solutions have been developed to meet specific system requirements. Some typical problems that may need to be addressed when choosing a coupling include:

- Fluid loss when connecting / disconnecting
- Severe impulses and vibrations
- Danger of system contamination
- Difficulty in connecting / disconnecting due to residual pressures.
- System sensitivity to pressure losses by way of flow restrictions
- A need for some swivel capability in the coupling when depressurised
- Development of pressure on either or both sides of a coupling, even when disconnected.

Added to these are the more common considerations such as:

- Fluid compatibility with seals and componentry
- Physical compatibility between the male and female couplers. (Pirtek do not recommend mixing couplers of different manufacturers, or even of different age, due to potential malfunction caused by spring pressure variations, wear etc.)
- Operating pressures and temperatures.
- Type of valve (poppet or ball). A poppet type uses a machined, self aligning valve that incorporates an elastomer to provide a positive seal upon disconnection, with no low pressure leakage, and generally providing a higher flow capability than a ball type. The ball type by contrast uses a metal to metal seal that is simple, rugged, and resistant to seat damage through contamination.
- Protective plugs / caps are recommended in plug or screw form (depending on type), to minimise system contamination.

## 6602P

Steel push-pull breakaway coupling to ISO-A Standard. 1/2" only.



18

## 4000

Widely popular steel coupling commonly known as agricultural interchange.



19

## 60A / 6600

ISO 7241-A steel coupler with NPT / BSPP thread.



20

## 60B

ISO 7241-B industrial interchange steel coupler with NPT thread.



21

## F6600

ISO 7241-B industrial interchange steel coupler with BSPP thread.



22

## 7000 / 7200 / 7400 / 7500

Flat face steel coupling with BSP, NPT and UN-O threads. Low spillage & contamination.



24-25

## 8000

Screw to connect steel coupler with BSPP thread. Resists vibration.



26

## 9000/9500

Full flow coupling suited to trucking and hydraulic equipment applications



27-28

## 3000

Screw to connect steel coupler with NPT thread. For hydraulic tools.



28

## 2000

Steel bodied inline check valve with BSPP thread.



28

## SJ

Steel bodied swivel joints to reduce twist in hose assemblies. BSPP threads.



29

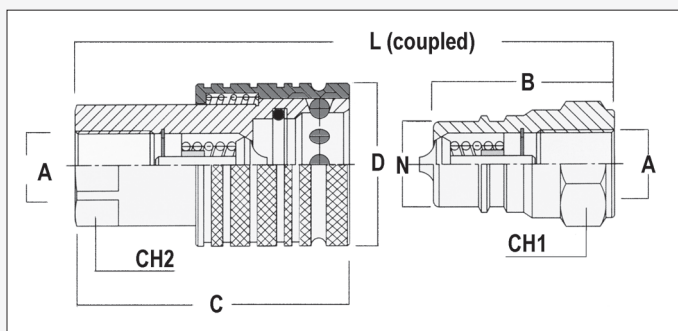
# 6602P SERIES

## Agricultural Push-Pull Coupler Poppet Type

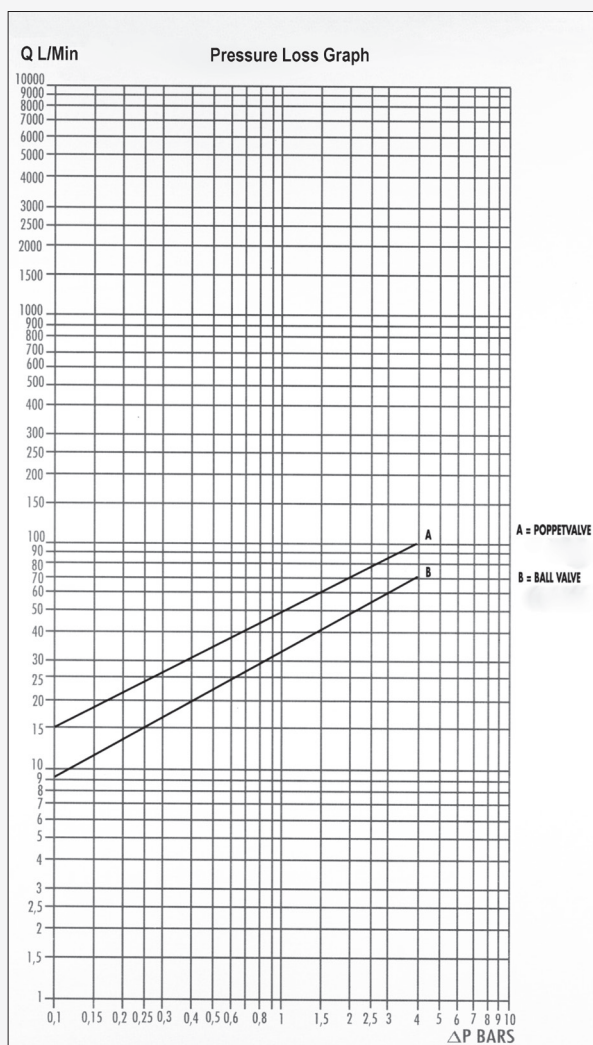
Steel construction  
 Poppet valve and plug from hardened steel  
 Allows easy one hand connect / disconnect  
 Facilitates panel mounting  
 Safety break away feature when correctly mounted  
 Nitrile seals with Teflon backup rings  
 Protective PVC caps and plugs available  
 -20 ° C to +110 ° C temperature range  
 Conforms to ISO 7241-A and ISO 5675 specifications

Widely used on tractors and agricultural implements

Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	A BSPP	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body	Dash	mm	ins	mm	mm	mm	mm	mm	mm	mm
6601-08	6602P-08	Poppet	6609-08	6603-08	6604-08	08	12	1/2"	46	67	38	92	27	24	20.5



			Pressure Rating	
Size Base	DN	BSPP	Working	Burst
Dash	mm	ins	bar	bar
08	12	1/2"	250	1000

# 4000 SERIES

## Agricultural Interchange Couplers Poppet and Ball Types

Steel construction

Induction hardened plugs

Internal valving from hardened steel

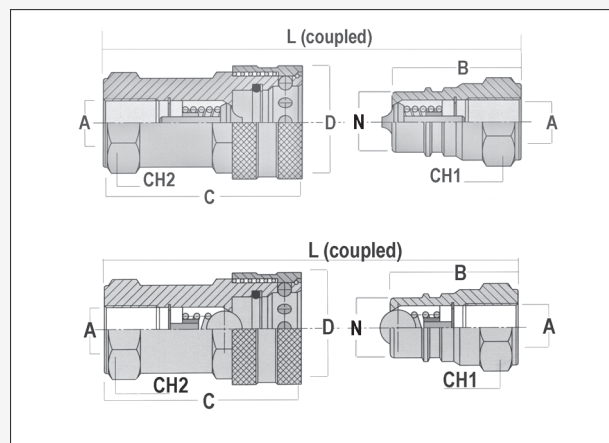
Nitrile seals with Teflon backup rings

Protective PVC caps and plugs available

-20 °C to +110 °C temperature range

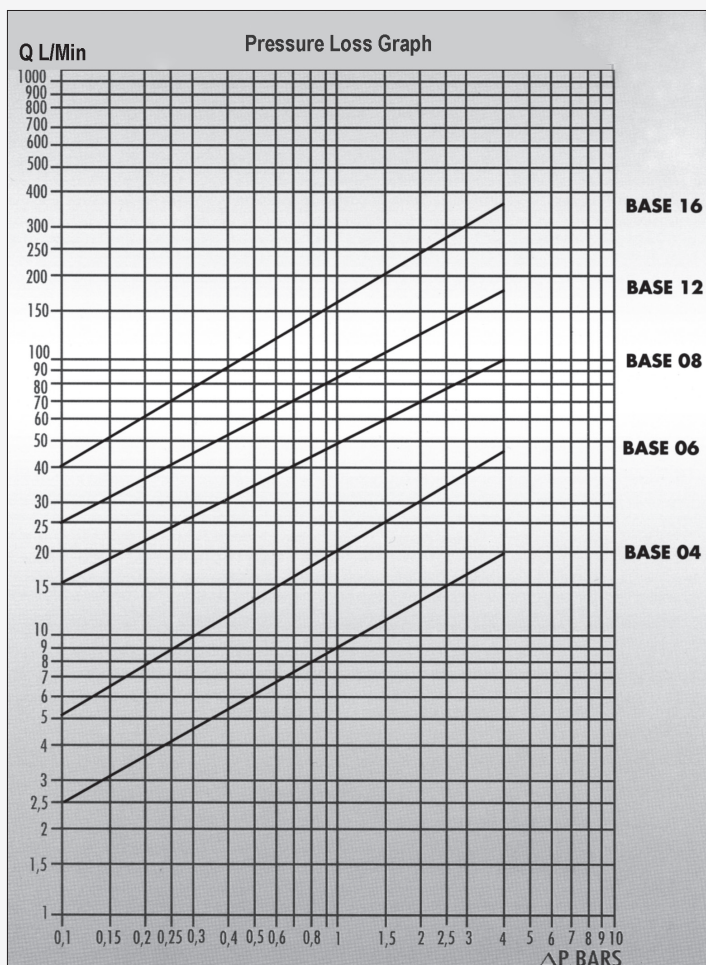
Note that the 1/2" sizes conform to ISO 7241-A specifications, and are included here for the convenience of the reader. Refer to Pirtek Series 6600 for complete specifications.

A push-pull coupler is also available in 1/2" size. See P4000 Series.



Quick release couplers are not intended to be used in hammer applications.

Product Code						Size Base	DN	Thread A BSPP	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body	Dash	mm	ins	mm	mm	mm	mm	mm	mm	mm
4001-04	4002-04	Poppet	4009-04	4003-04	4004-04	04	6	1/4"	35	52	27	70.5	19	21	14.1
4001-06	4002-06	Poppet	4009-06	4003-06	4004-06	06	10	3/8"	39	60.5	31	79.5	22	24	19.0
4001B-06	4002B-06	Ball	4009-06	4003-06	4004-06	06	10	3/8"	39	60.5	31	79.5	22	24	19.0
6601-08	6602-08	Poppet	6609-08	6603-08	6604-08	08	12	1/2"	46	67.5	38	92	27	30	20.5
6601B-08	6602B-08	Ball	6609-08	6603-08	6604-08	08	12	1/2"	46	67.5	38	92	27	30	20.5
4001-12	4002-12	Poppet	4009-12	4003-12	4004-12	12	20	3/4"	46	67.5	38	92	27	30	28.0
4001B-12	4002B-12	Ball	4009-12	4003-12	4004-12	12	20	3/4"	53	82	46	106	34	38	28.0
4001-16	4002-16	Poppet	4009-16	4003-16	4004-16	16	25	1"	58	95	55	120	41	45	31.2



Size Base	DN	BSPP	Pressure Rating	
			Working	Burst
Dash	mm	ins	bar	bar
04	6	1/4"	350	1400
06	10	3/8"	315	1260
08	12	1/2"	250	1000
12	20	3/4"	250	1000
16	25	1"	230	920

Pressure Loss as determined with hydraulic oil of:

SAE 10W

Temp: 50°C

Viscosity : 3E°



This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice



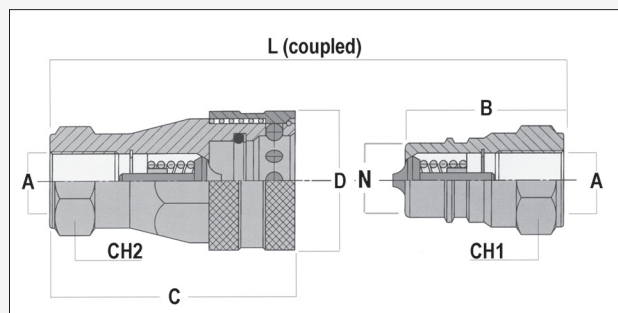
# 6600 / 60A SERIES

## ISO 7241-A Couplers Poppet and Ball Types

Steel construction  
Induction hardened plugs  
Internal valving from hardened steel  
Nitrile seals with Teflon backup rings  
Protective PVC caps and plugs available  
-20 ° C to +110 ° C temperature range  
Conforms to ISO 7241-A Standard

Note that the 1/2" size is common to the Agricultural Interchange Series 4000 couplers.  
Please refer there for a schematic of the ball type coupling.

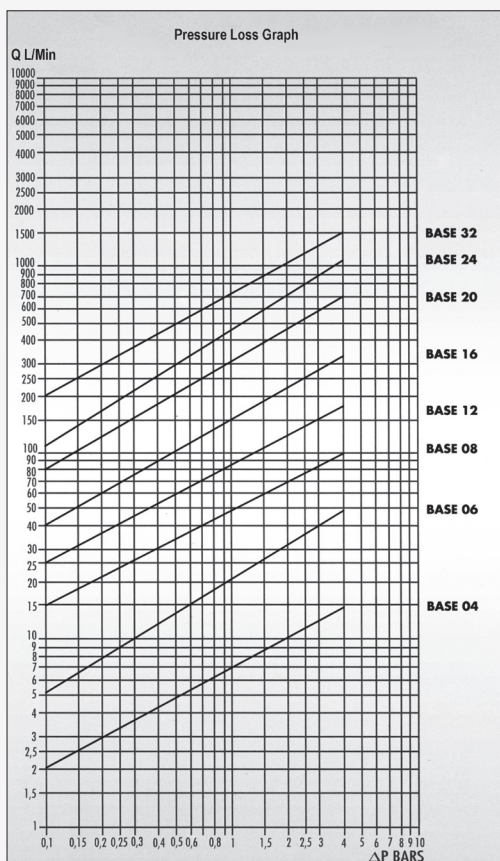
Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	BSPP	B	C	ØD	L	CH1	CH2	ØN
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body	Dash	mm	ins	mm	mm	mm	mm	mm	mm	mm
6601-04	6602-04	Poppet	6609-04	6603-04	6604-04	04	6	1/4"	35	47	25	71	19	19	11.8
6601-06	6602-06	Poppet	6609-06	6603-06	6604-06	06	10	3/8"	39	58	31	79.5	22	24	17.3
6601-08	6602-08	Poppet	6609-08	6603-08	6604-08	08	12	1/2"	46	67.5	38	92	27	30	20.5
6601B-08	6602B-08	Ball	6609-08	6603-08	6604-08	08	12	1/2"	46	67.5	38	92	27	30	20.5
6601-12	6602-12	Poppet	6609-12	6603-12	6604-12	12	20	3/4"	54	81	46	108	34	38	29.1
6601-16	6602-16	Poppet	6609-16	6603-16	6604-16	16	25	1"	62	96	55	124	41	45	34.3
6601-20	6602-20	Poppet		6603-20	6604-20	20	32	1-1/4"	75	117	65	151	55	50	45.0
6601-24 †	6602-24	Poppet				24	38	1-1/2"	85	135	80	171	60	60	55.0
6601-32 †	6602-32	Poppet				32	50	2"	100	160	100	201	75	75	65.0

Product Code						Size Base	DN	NPT	B	C	ØD	L	CH1	CH2	ØN
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body	Dash	mm	ins	mm	mm	mm	mm	mm	mm	mm
60A1-08	60A2-08	Poppet	6609-08	6603-08	6604-08	08	12	1/2"	46	67.5	38	92	27	30	20.5



			Pressure Rating	
Size Base	DN	BSPP/NPT	Working	Burst
Dash	mm	ins	bar	bar
04	6	1/4"	350	1400
06	10	3/8"	315	1260
08	12	1/2"	250	1000
12	20	3/4"	250	1000
16	25	1"	230	920
20	32	1-1/4"	230	920
24 †	38	1-1/2"	190	760
32 †	50	2"	130	520

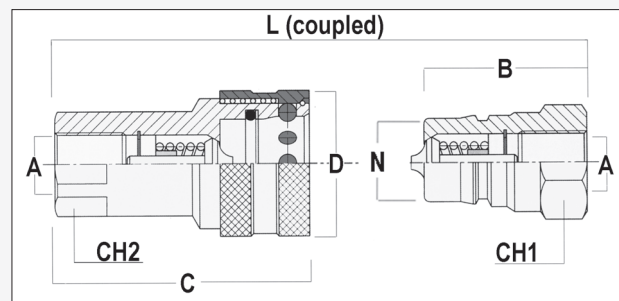
† These sizes available to order.

Pressure Loss as determined with hydraulic oil of:  
SAE 10W  
Temp: 50°C  
Viscosity : 3E°

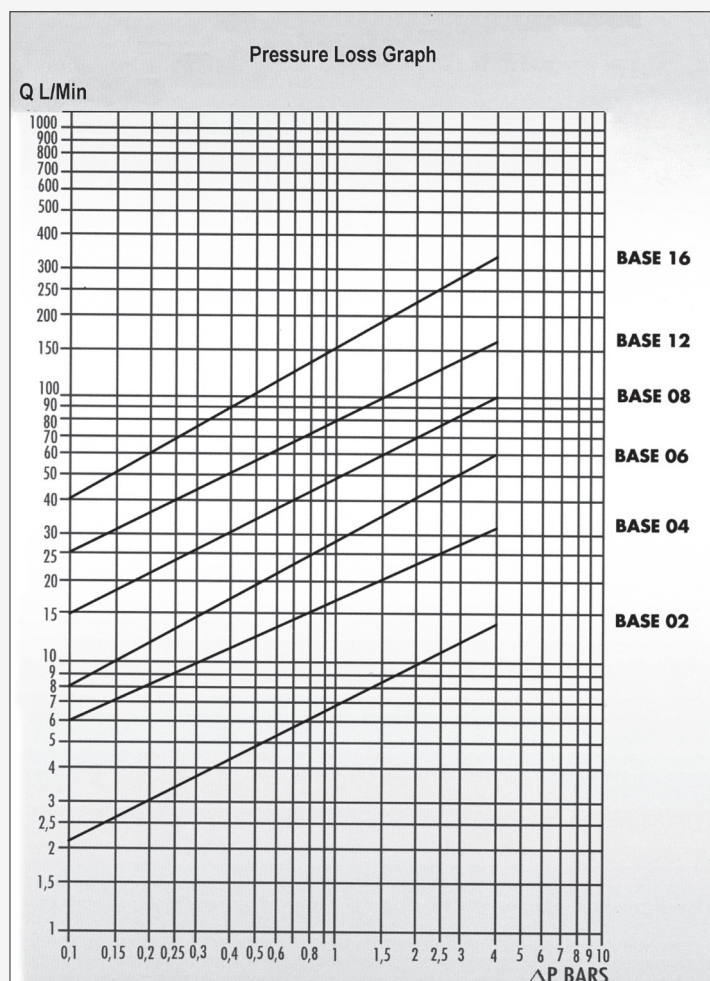
# 60B SERIES

## ISO7241-B NPT Threads Industrial Interchange Couplers -Poppet Type

Steel construction  
Induction hardened plugs  
Internal valving from hardened steel  
Nitrile seals with Teflon backup rings  
Protective PVC caps and plugs available  
-20 ° C to +110 ° C temperature range  
Conforms to ISO 7241-B Standard  
Available in Stainless Steel (See SF6600 Series)  
Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	NPT	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm
60B1-04	60B2-04	Poppet	60B9-04	60B3-04	60B4-04	04	6	1/4"	35	57	27	70.5	19	19	14.2
60B1-06	60B2-06	Poppet	60B9-06	60B3-06	60B4-06	06	10	3/8"	41	66	34	82.5	24	24	19.1
60B1-08	60B2-08	Poppet	60B9-08	60B3-08	60B4-08	08	12	1/2"	46	74	42	92.5	27	27	23.5
60B1-12	60B2-12	Poppet	60B9-12	60B3-12	60B4-12	12	20	3/4"	55	90	50	111	36	36	31.4
60B1-16	60B2-16	Poppet	60B9-16	60B3-16	60B4-16	16	25	1"	66	106	60	133	41	41	37.7



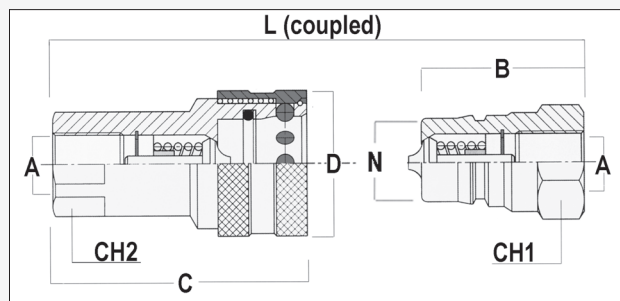
			Pressure Rating	
Size Base	DN	NPT	Working	Burst
Dash	mm	ins	bar	bar
04	6	1/4"	350	1400
06	10	3/8"	300	1200
08	12	1/2"	280	1120
12	20	3/4"	180	720
16	25	1"	150	600

Pressure Loss as determined with hydraulic oil of:  
SAE 10W  
Temp: 50°C  
Viscosity : 3E°

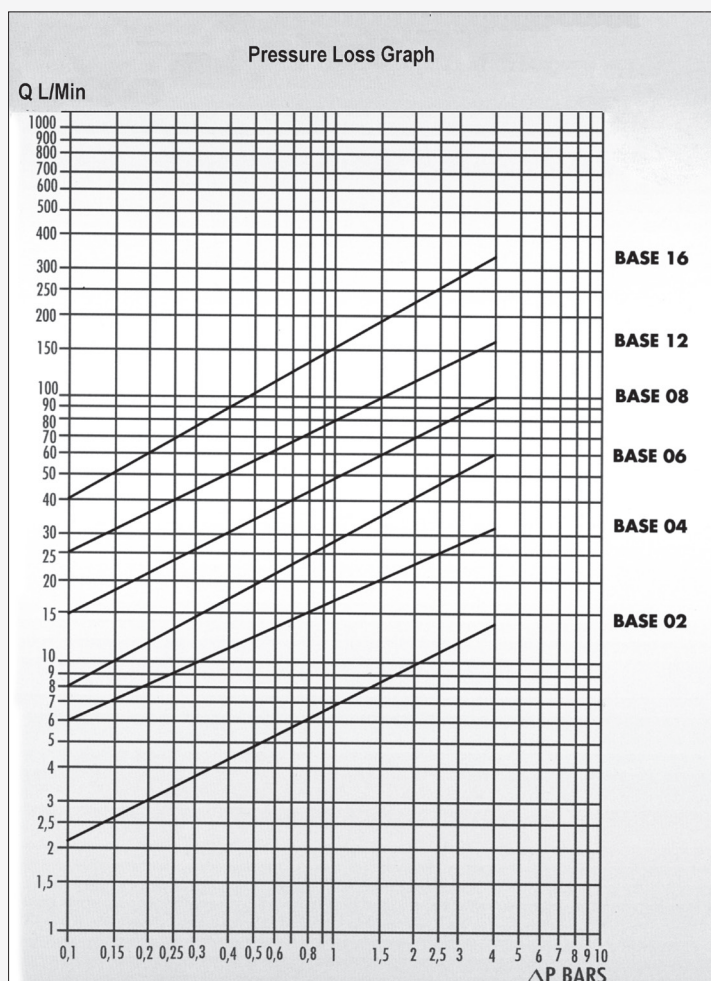
# F6600 SERIES

## ISO7241-B BSPP Threads Industrial Interchange Couplers -Poppet Type

Steel construction  
 Induction hardened plugs  
 Internal valving from hardened steel  
 Nitrile seals with Teflon backup rings  
 Protective PVC caps and plugs available  
 -20 ° C to +110 ° C temperature range  
 Conforms to ISO 7241-B Standard  
 Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	A BSPP	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm
F6601-02	F6602-02	Poppet				02	3	1/8"	30	49	24	60.5	14	14	10.8
F6601-04	F6602-04	Poppet	60B9-04	60B3-04	60B4-04	04	6	1/4"	35	57	27	70.5	19	19	14.2
F6601-06	F6602-06	Poppet	60B9-06	60B3-06	60B4-06	06	10	3/8"	41	66	34	82.5	24	24	19.1
F6601-08	F6602-08	Poppet	60B9-08	60B3-08	60B4-08	08	12	1/2"	46	74	42	92.5	27	27	23.5
F6601-12	F6602-12	Poppet	60B9-12	60B3-12	60B4-12	12	20	3/4"	55	90	50	111	36	36	31.4
F6601-16	F6602-16	Poppet	60B9-16	60B3-16	60B4-16	16	25	1"	66	106	60	133	41	41	37.7



			Pressure Rating	
Size Base	DN	BSPP	Working	Burst
Dash	mm	ins	bar	bar
02	3	1/8"	350	1400
04	6	1/4"	350	1400
06	10	3/8"	300	1200
08	12	1/2"	280	1120
12	20	3/4"	180	720
16	25	1"	150	600

Pressure Loss as determined with hydraulic oil of:  
 SAE 10W  
 Temp: 50°C  
 Viscosity : 3E°

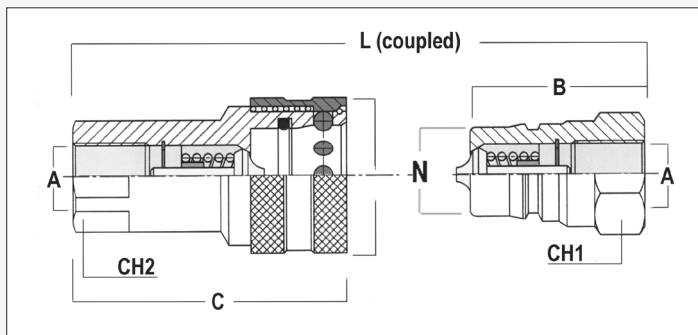


# SF6600 SERIES

## Stainless Steel ISO7241-B BSPP Threads Industrial Interchange Couplers -Poppet Type

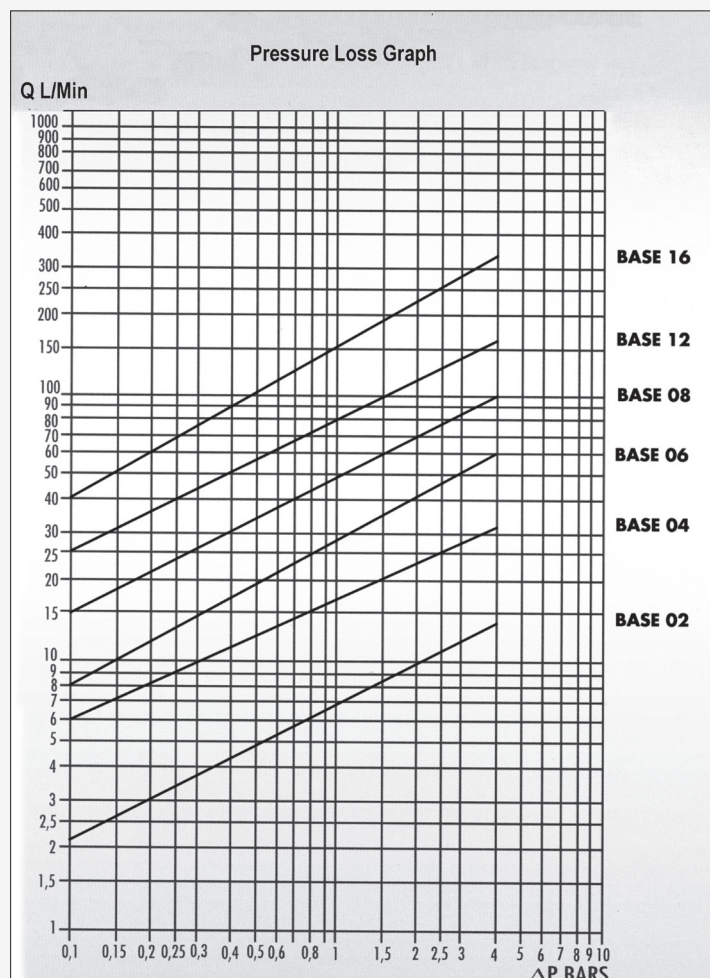
AISI 316 stainless steel construction  
Internal valving and components from AISI 316 stainless steel  
Viton seals  
Protective PVC caps and plugs available  
-15 °C to +180 °C temperature range  
Interchanges with ISO 7241-B Standard couplers

Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	A BSPP	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm
SF6601-04	SF6602-04	Poppet		60B3-04	60B4-04	04	6	1/4"	35	57	27	70.5	19	19	14.2
SF6601-06	SF6602-06	Poppet		60B3-06	60B4-06	06	10	3/8"	41	66	34	82.5	24	24	19.1
SF6601-08	SF6602-08	Poppet		60B3-08	60B4-08	08	12	1/2"	46	74	42	92.5	27	27	23.5
SF6601-12	SF6602-12	Poppet		60B3-12	60B4-12	12	20	3/4"	55	90	50	111	36	36	31.4
SF6601-16	SF6602-16	Poppet		60B3-16	60B4-16	16	25	1"	66	106	60	133	41	41	37.7

† All sizes subject to availability



			Pressure Rating	
Size Base	DN	BSPP	Working	Burst
Dash	mm	ins	bar	bar
04	6	1/4"	150	600
06	10	3/8"	100	400
08	12	1/2"	100	400
12	20	3/4"	100	400
16	25	1"	75	300

Pressure Loss as determined with hydraulic oil of:  
SAE 10W  
Temp: 50°C  
Viscosity : 3E°



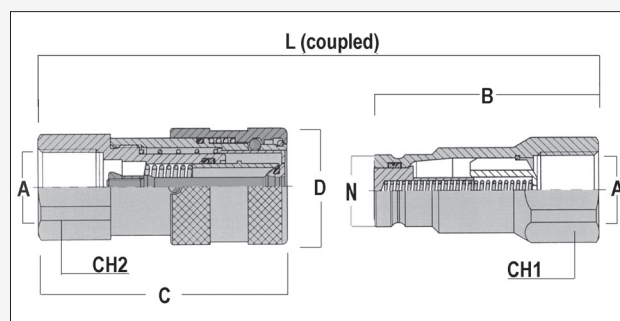
This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice

# 7000 / 7500 SERIES

## Flat Face Couplers ISO 16028

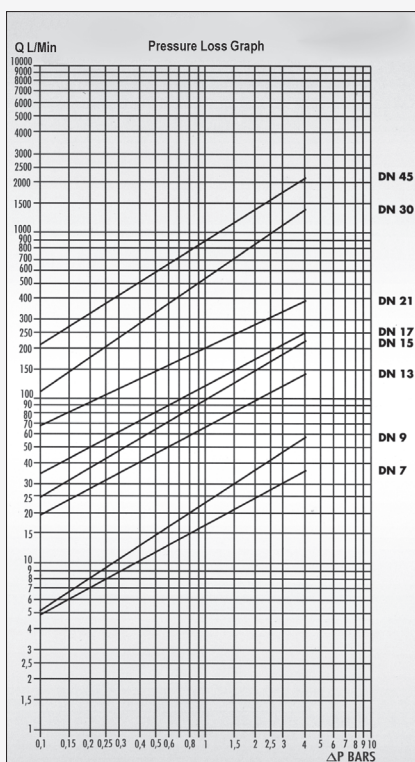
Low spillage when coupling / uncoupling  
 Perfect sealing when coupled or uncoupled  
 Air inclusion during coupling / uncoupling is eliminated  
 Easy cleaning of the flat faces  
 Safety sleeve prevents accidental disconnection  
 Nitrile seals with Teflon anti-extrusion rings  
 Protective PVC caps and plugs available  
 -20 ° C to +110 ° C temperature range  
 Size DN9 conforms to and interchanges with the HTMA design  
 The ideal choice for heavy duty applications involving high pressures or difficult environments. The 7500 Series is common on Bobcat® equipment.

Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	A BSPP	B	C	ØD	L	CH1	CH2	ØN
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm
7001-04	7002-04	Flat Face	N/A	7003-04	7004-04	04	7	1/4"	48	48	28	85.5	22	22	16.1
7001-06	7002-06	Flat Face	N/A	7003-06	7004-06	06	9	3/8"	60	64.5	32	109	24	27	19.7
7001-0608	7002-0608	Flat Face	N/A	7003-0608	7004-0608	06	9	1/2"	62.5	69.5	32	117	27	27	19.7
7001-08	7002-08	Flat Face	N/A	7003-08	7004-08	08	13	1/2"	68	73.5	38	125	32	32	24.5
7001-12	7002-12	Flat Face	N/A	7003-12	7004-12	12	15	3/4"	70.5	78	42	132	36	36	27.0
7001-16	7002-16	Flat Face	N/A	7003-16	7004-16	16	17	1"	82.5	92.5	48	154	45	45	30.0
7001-20	7002-20	Flat Face	N/A	7003-20	7004-20	20	21	1-1/4"	90	105	55	173	55	55	36.0
7001-24 †	7002-24 †	Flat Face	N/A	7003-24 †	7004-24 †	24	30	1-1/2"	111	133	80	215	70	65	57.0
7001-32 †	7002-32 †	Flat Face	N/A	7003-32 †	7004-32 †	32	45	2"	125	165	100	250	75	80	73.0
								NPT							
7401-08	7402-08	Flat Face	N/A	7003-08	7004-08	08	13	1/2"	68	73.5	38	125	32	32	24.5
7401-12	7402-12	Flat Face	N/A	7003-12	7004-12	12	15	3/4"	70.5	78	42	132	36	36	27.0
								UN-O							
7501-0604	7502-0604	Flat Face	N/A	7003-04	7004-04	04	7	9/16"-18	48	48	28	85.5	22	22	16.1
7501-1008	7502-1008	Flat Face	N/A	7003-08	7004-08	08	13	7/8" - 14	68	73.5	38	125	32	32	24.5
7501-1208	7502-1208	Flat Face	N/A	7003-08	7004-08	08	13	1-1/16"-12	68	73.5	38	125	32	32	24.5
7501-1212	7502-1212	Flat Face	N/A	7003-12	7004-12	12	15	1-1/16"-12	70.5	78	42	132	36	36	27.0

† Available to special order



		Pressure Rating	
Size Base	DN	WP	Burst
Dash	mm	bar	bar
04	7	300	1200
06	9	300	1200
08	13	250	1000
12	15	250	1000
16	17	250	850
20	21	250	850
24 †	30	200	700
32 †	45	180	700

Pressure Loss as determined with hydraulic oil of:  
 SAE 10W  
 Temp: 50°C  
 Viscosity : 3E°

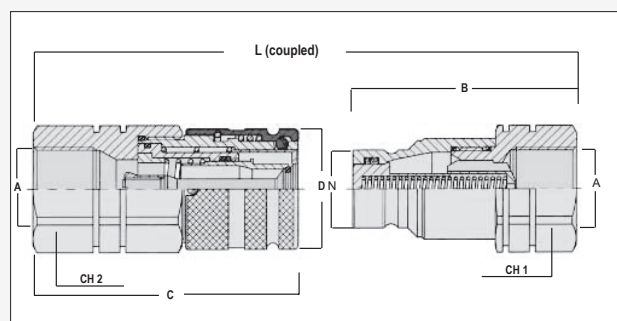
# 7200 SERIES

## Flat Face Couplers ISO 16028 High Pressure Type

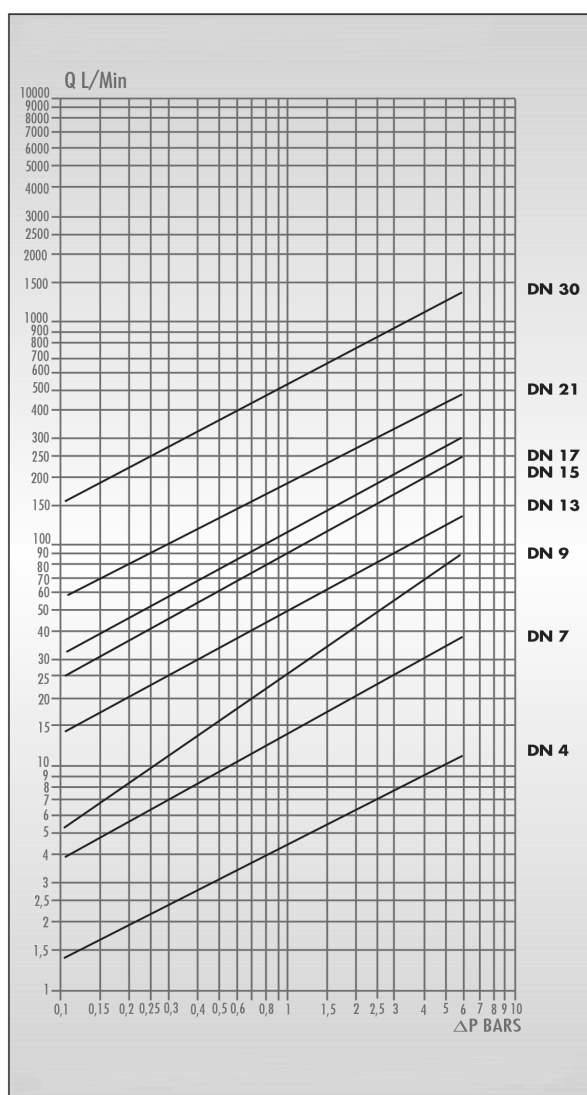
Low spillage when coupling / uncoupling  
 Perfect sealing when coupled or uncoupled  
 Air inclusion during coupling / uncoupling is eliminated  
 Easy cleaning of the flat faces  
 Safety sleeve prevents accidental disconnection  
 Nitrile seals with Teflon anti-extrusion rings  
 Protective PVC caps and plugs available  
 -20 °C to +110 °C temperature range  
 Interchangeable with the 7000 Series but with a higher working pressure.  
 The ideal choice for heavy duty mobile applications involving high pressures or difficult environments.

**Allows connection by hand with a back pressure up to 200 bar**

Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	A BSPP	B	C	ØD	L	CH1	CH2	ØN
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm
7201-06	7202-06	Flat Face	N/A	7003-06	7004-06	06	9	3/8"	60	64.5	32	109	27	30	19.7
7201-08	7202-08	Flat Face	N/A	7003-08	7004-08	08	13	1/2"	68	76.5	38	127.5	36	36	24.5
7201-12	7202-12	Flat Face	N/A	7003-12	7004-12	12	15	3/4"	73	83.5	42	139.5	36	41	27
7201-16	7202-16	Flat Face	N/A	7003-16	7004-16	16	17	1"	84	98.5	48	161	46	46	30



Size Base	DN	Pressure Rating		Force to Connect
		WP	Burst	
Dash	mm	bar	bar	kgs
06	9	375	1100	21
08	13	350	1100	23.2
12	15	350	1100	18
16	17	350	1100	22

Pressure Loss as determined with hydraulic oil of :-  
 SAE 10W  
 Temp: 50°C  
 Viscosity : 3E°



This page is part of a complete catalogue containing technical and safety data.  
 All data must be reviewed when selecting a product.  
 Pirtek reserve the right to change technical specifications without notice

# 8000 SERIES

## Screw to Connect Couplers Heavy Duty Type - Connect Under Pressure

Steel construction

Internal valving from hardened steel

Nitrile seals with Teflon backup rings

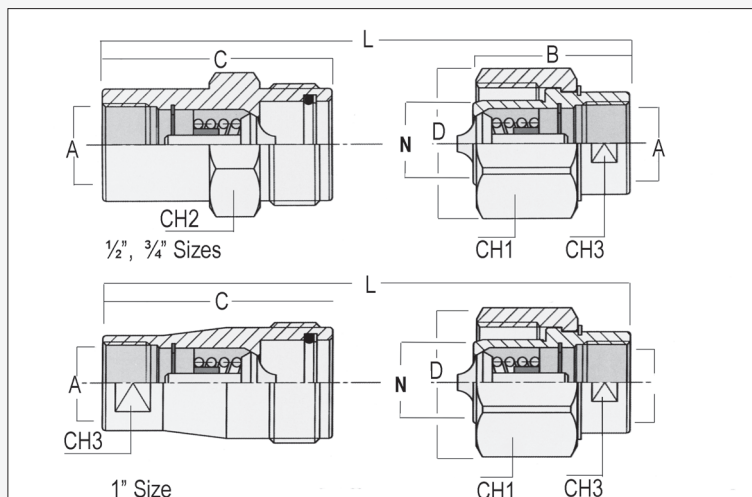
Protective metal caps and plugs available

-20 °C to +110 °C temperature range

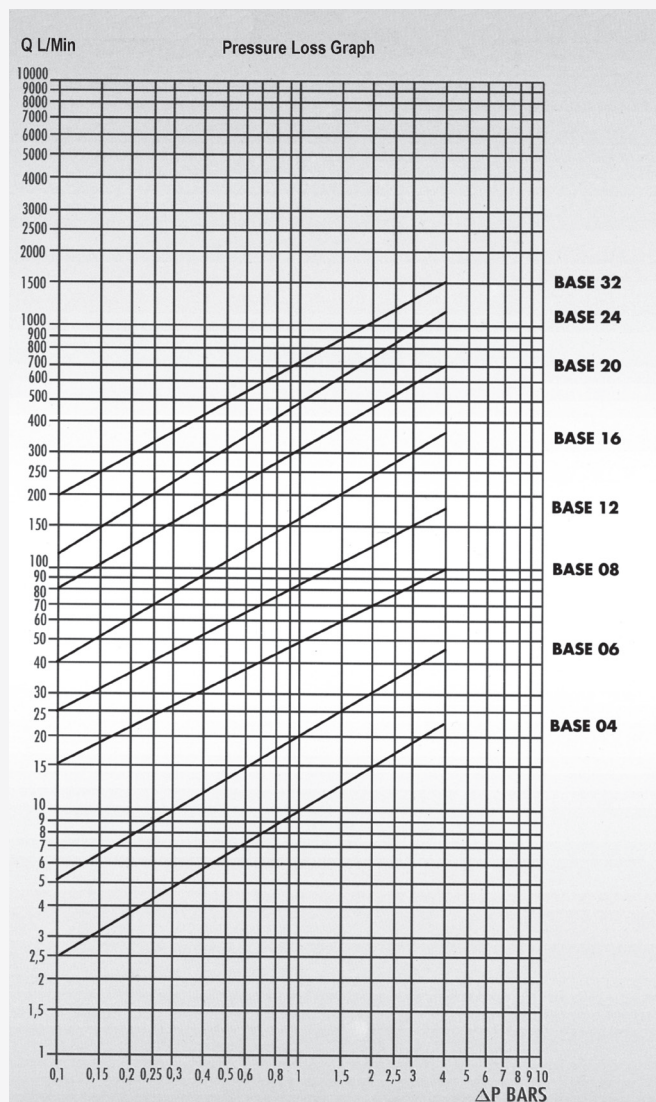
Commonly used in heavy duty applications involving high pressures, vibrations and mechanical stresses.

**NOTE:** Can be connected under pressure up to 3000 psi (207 Bar)

Quick release couplings are not intended to be used in hammer applications.



Product Code					Size Base	DN	BSPP	B	C	ØD	L	CH1	CH2	CH3	ØN
Male Tip	Female Body	Valve Type	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm	mm	mm
8001-08	8002-08	Screw Connect	8003-08	8004-08	08	12	1/2"	55	75	47	100	42	38	27	23.9
8001-12	8002-12	Screw Connect	8003-12	8004-12	12	20	3/4"	61	90	56	114	50	42	30	25.9
8001-16	8002-16	Screw Connect	8003-16	8004-16	16	25	1"	61	88	67	120	60	45	40	34.9



			Pressure Rating	
Size Base	DN	BSPP	Working	Burst
Dash	mm	ins	bar	bar
08	12	1/2"	400	1600
12	20	3/4"	350	1400
16	25	1"	300	1200

Pressure Loss as determined with hydraulic oil of:

SAE 10W

Temp: 50°C

Viscosity : 3E°



# 9000 SERIES

## High Flow Couplers Tema® Interchange

### Applications:

A rugged high flow coupling offering minimum pressure drop and minimum flow reduction. Particularly suited to hydraulic applications in the transport industry.

Also suited to the high flow applications of the carpet cleaning industry. Manual locking sleeve can be engaged to prevent accidental disconnection.

### Technical Specifications:

Steel tri-valent plated body

Poppet type steel valve

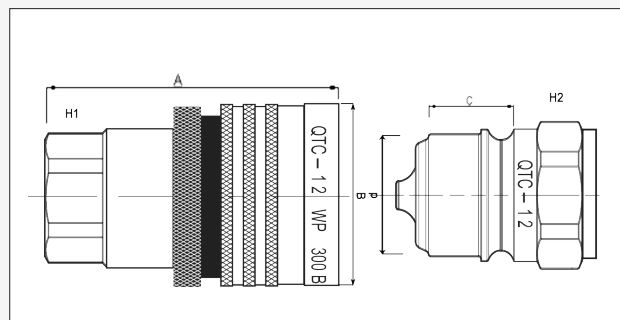
Double Nitrile Buna N O-Rings with PTFE backup rings for improved sealing

-25 °C to +125 °C temperature range

Interchangeable with Tema® T Series and Stucchi® IRH couplings

Working Pressure: 300 bar

Quick release couplings are not intended to be used in hammer applications.



Product Code						Size Base	DN	BSPP	A	B	C	D	H1	H2
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm
9001-08	9002-08	Poppet	9009-08	N/A	N/A	08	13	1/2"	68.1	39.8	21.8	24.5	30	26.8
9001-12	9002-12	Poppet	9009-12	N/A	N/A	12	20	3/4"	76.2	52	26	32.7	38	35.8
9501-16	9502-16	Poppet	9009-16	N/A	N/A	16	25	1"	92.2	61.5	31	40.7	44.8	44.7

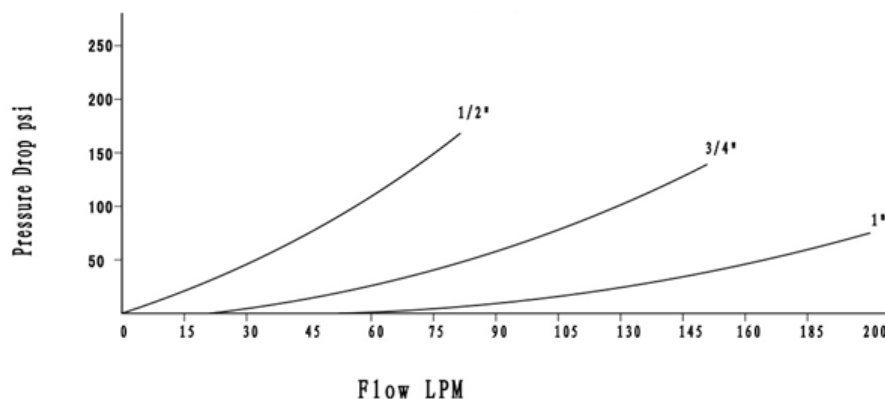
### PRESSURE DROP GRAPH

SAE 10W

Temp: 50°C

Viscosity : 3E°

OIL 40° C drop 28.8mm<sup>2</sup>/s ~ 35.3 mm<sup>2</sup>/s



Pressure Loss as determined with hydraulic oil of:

SAE 10W

Temp: 40°C

Viscosity : 3E°



This page is part of a complete catalogue containing technical and safety data.  
All data must be reviewed when selecting a product.  
Pirtek reserve the right to change technical specifications without notice

# 9500 SERIES

## High Flow Coupling

### Applications:

A rugged high flow coupling offering minimum pressure drop and minimum flow reduction. Particularly suited to hydraulic applications in the transport industry and on hydraulic equipment.

### Technical Specifications:

Steel tri-valent plated body

Poppet type steel valve

Nitrile Buna N O-Rings with PTFE backup rings for improved sealing

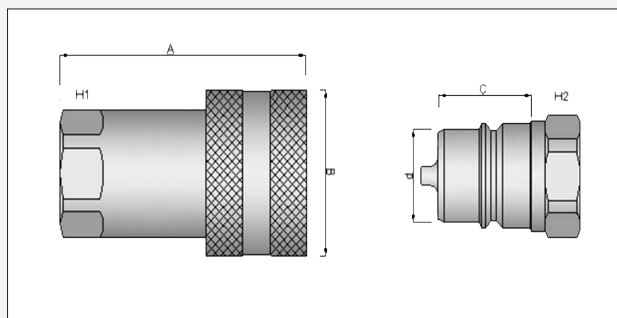
-20 °C to +120 °C temperature range

Operating Pressure: 300 bar.

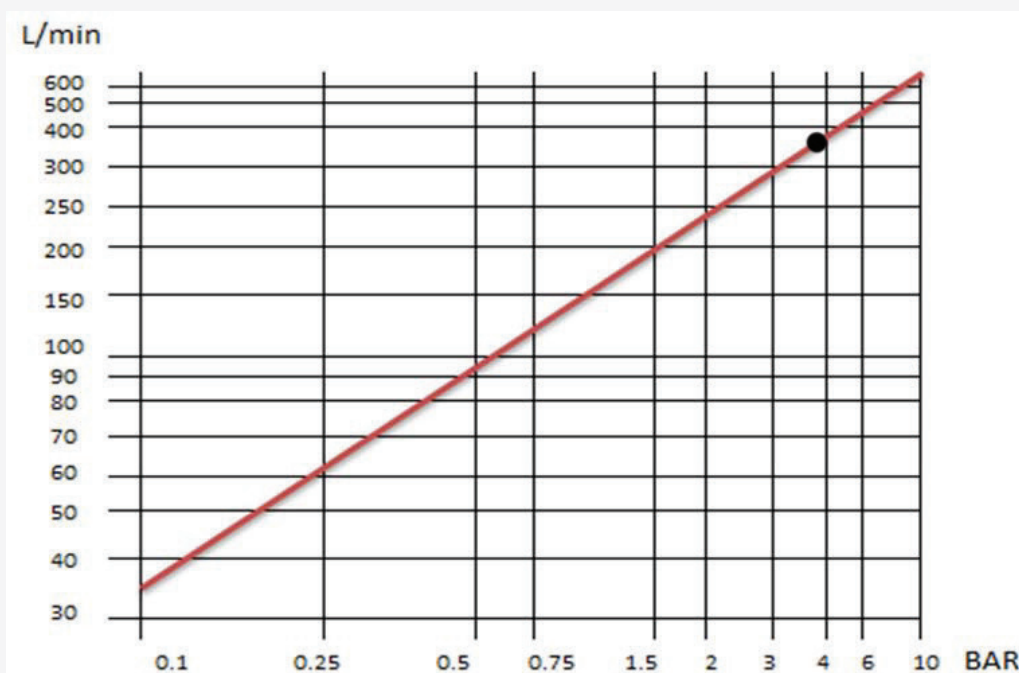
Flow Rate: Up to 370 L/min.

Interchangeable with Faster NZ®, Stucchi® IRN and PBR® 3310 couplings

Quick release couplings are not intended to be used in hammer applications.



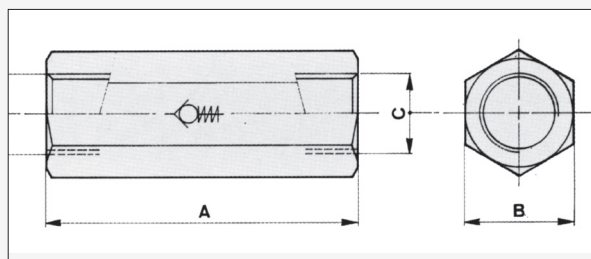
Product Code						Size Base	DN	BSPP	A	B	C	D	H1	H2
Male Tip	Female Body	Valve Type	Seal Kit	Cap for Tip	Plug for Body		mm	ins	mm	mm	mm	mm	mm	mm
9501-16	9502-16	Poppet	9509-16	9503-16	9504-16	16	25	1"	108.8	65.3	43	37.8	46	46



# 2000 SERIES

## Check Valves

-20 ° C to +90 ° C temperature range  
For use with mineral / petroleum based hydraulic oils  
Safety Factor 2.5:1

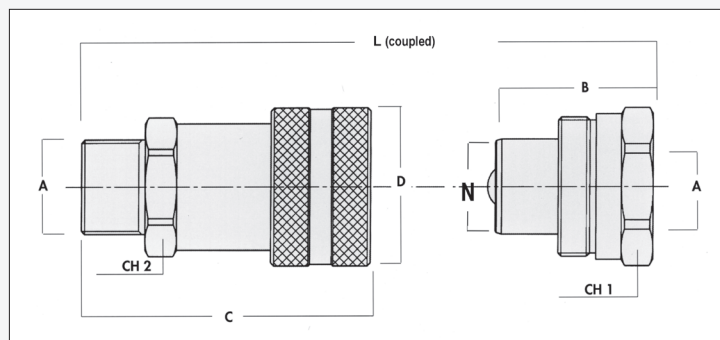


Product Code	C	Max. Flow	Pressure (bar)			A	B
	BSPP Thread	l/min	Cracking	Max	Burst	mm	mm
2000-04	1/4"	13	0.5	350	875	60	19
2000-06	3/8"	25	0.5	350	875	70	24
2000-08	1/2"	40	0.5	350	875	76	30
2000-12	3/4"	60	0.5	300	750	92	36
2000-16	1"	90	0.5	250	625	108	45
2000-20	1-1/4"	160	0.5	250	625	127	55

# 3000 SERIES

## Jacking Couplings

Screw to Connect  
Steel construction  
Ball Valve  
Silver coloured zinc passivation  
Nitrile seals with Teflon backup rings  
-20 ° C to +110 ° C temperature range  
Protective screw-on metal caps available  
700 bar Working Pressure  
Not suitable for application where high  
flow/volume is required



Product Code				Size Base	DN	A	B	C	Ø D	L	CH1	CH2	Ø N
Male Tip	Female Body	Metal Cap for Tip	Metal Plug for Body	Dash	mm	ins NPT	mm	mm	mm	mm	mm	mm	mm
3001-04	3002-04	3003-04	3004-04	04	5	1/4"	32.5	60.8	28	74.5	19	22	15.8
3001-06	3002-06	3003-06	3004-06	06	7	3/8"	40	72.3	35	86.9	32	24	18.8



# SJ1 SERIES

## Straight (In-line) Swivel Couplings BSPP Thread

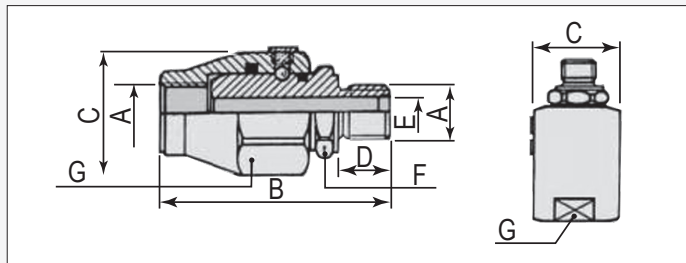
Designed to prevent twisting of a hose assembly that is attached to a rigid component if occasional rotation can occur  
Steel construction

One row of radial balls up to 1/2" size

Two rows of radial balls in 3/4" and larger sizes

Nitrile seals

-20 ° C to +110 ° C temperature range



Product Code	Thread A	Dimensions (mm)						Max WP (bar)	
	BSPP (ins)	B	C	D	E	F	G	Rotation	Static
SJ1-04	1/4"	61	33	11	6.5	19	30	200	400
SJ1-06	3/8"	66	37	14	9	24	34	200	400
SJ1-08	1/2"	70	42	15	12	27	36	150	300
SJ1-12	3/4"	79	50	19	16	34	45	150	300
SJ1-16	1"	90	Ø 55	21	20	41	50	100	300
SJ1-20 †	1-1/4"	101	Ø 60	24	28	50	55	100	300
SJ1-24 †	1-1/2"	110	Ø 70	25	34	55	65	80	300
SJ1-32 †	2"	118	Ø 85	27	44	65	75	50	250

† BSPP male has a cone seal for attachment to a BSPP female hose fitting. No provision for a bonded washer port seal exists

# SJ9 SERIES

## 90° Swivel Elbow Couplings BSPP Thread

Designed to prevent twisting of a hose assembly that is attached to a rigid component if occasional rotation can occur  
Steel construction

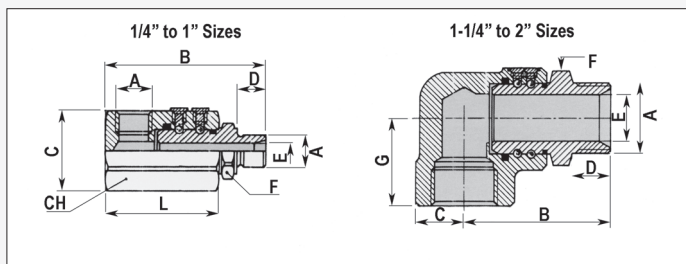
One row of radial balls up to 1/2" size

Two rows of radial balls in 3/4" and larger sizes

Nitrile seals

-20 ° C to +110 ° C temperature range

Please Note: SJ9 swivels are not suited for continuous or fast rotation



Product Code	Thread A	Dimensions (mm)							Max WP (bar)	
	BSPP (ins)	B	C	D	E	F	G	CH	Rotation	Static
SJ9-04	1/4"	69	30.5	11	6.5	19	58	30	200	400
SJ9-06	3/8"	78	41.5	14	9	24	63	36	200	400
SJ9-08	1/2"	86	44	15	12	27	68.5	38	150	300
SJ9-12	3/4"	99	58	19	16	34	79	50	150	300
SJ9-16	1"	113	Ø 60	21	20	41	90	60	100	300
SJ9-20 †	1-1/4"	92	Ø 31.5	24	28	50	56.5		100	300
SJ9-24 †	1-1/2"	104	38	25	34	55	62		80	300
SJ9-32 †	2"	111	45	27	44	65	67		50	250

† BSPP male has a cone seal for attachment to a BSPP female hose fitting. No provision for a bonded washer port seal exists

# ALPHANUMERIC INDEX

BALL VALVES	
3-Way Ball Valves	15
BSPP Ball Valve	8
BSPP Thread Chart	8
BVPK	11
CLBV	7
Clipline Ball Valve	7
FBVC62	14
Flanged Ball Valves	14
Flow Capacity	16
Handles	10
High Pressure Ball Valve	8
HPBV	12
Large Bore Valves	12
Lock Plates for Ball Valves	11
Lockable Ball Valve	4
O-Ring Kits for Ball Valves	11
SCV	7
SHBV	10
SHTV	10
SKBV	11
SLV01	5
SLV31F	5
SLV-TOOL	4
SPBV	8
SSBV	13
SSV01	6
SSV31	6
Stainless Steel Valves	13
Staplelok Check Valve	7
STBV	15
SV-HD6RD-KIT	4
VLP (replaced by BVPK)	11
COUPLINGS	
2000 Series	28
3000 Series	28
3001 Male Tip	28
3002 Body	28
3003 Cap	28
3004 Plug	28
4000 Series	19
60B Series	21
60B1 Tip	21
60B2 Body	21
60B3 Cap	21-23
60B4 Plug	21-23
60B9 Seal Kit	21
6600 Series	20
6601 Tip	20
6602 Body	20
6602P	18

COUPLINGS (cont.)	
6603 Caps	20
6604 Plugs	20
6609 Seal Kit	20
7000 Series Flat Face	24
7001 Male Tip BSPP	24
7002 Body BSPP	24
7003 Cap	24
7004 Plug	24
7200 Series F.F. Couple under Press	25
7201 Male Tip BSPP	25
7202 Body BSPP	25
7400 Series NPT	24
7500 Series Flat Face	24
7501 Male Tip UN-O	24
7502 Body UN-O	24
8000 Series Screw to Connect	26
8001 Male Tip	26
8002 Body	26
8003 Cap	26
8004 Plug	26
9000 Series High Flow	27
9001 Tip	27
9002 Body	27
9009 Seal Kit	27
9500 Series High Flow	28
9501 Tip	28
9502 Body	28
9503 Cap	28
9504 Plug	28
9509 Seal Kit	28
Agricultural Interchange	19
Agricultural Push Pull	18
Check Valves	28
Couplings Index	17
Enerpac Couplers	28
F6600 Series	22
F6601 Tip	22
F6602 Body	22
Industrial Interchange	21
ISO-A Couplers	20
Jacking Couplings	28
Screw to Connect	26
SF6600 ISO-B Series	23
SF6600 Series	23
SF6601 Tip	23
SF6602 Body	23
SJ1 Inline Swivel	29
SJ9 Elbow Swivel	29
Swivel Couplers	29